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# Tianjin Sure Instrument

## Fluids Measurement Expert



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# Product Gallery-I

Electromagnetic Flow Meter Series



Gas Turbine Flow Meter Series



Gas Roots Flow Meter Series



Fluidwell Series



# Product Gallery-II

Liquid Turbine Flow Meter Series



Vortex & Swirl Flow Meter Series



Ultrasonic Flow Meter Series



Variable Area Flow meter



# Product Gallery-III



# Company Profile

**Tianjin Sure Instrument Co., Ltd** is engaged into the design, manufacture and service of measurement instruments field. With almost ten years development, we have become one of the key enterprises in this field in China.

At present, Sure Instrument is a professional and responsible flow meter enterprise with more than 350 staff, 72000m<sup>2</sup> standardized workshops and machining centers, high-precision numerical control machines automated assembling line as well as other International Standard flow measurement equipments.

With excellent staff, advanced equipments, strict quality control system and good services, our products are widely sold to almost 40 countries and gain good reputation from customers. Our aim is to provide a metering solution that helps our customers achieve operational improvement through their production capability, usually, in the form of reduced energy usage, improved product quality, lower emissions and greater production throughout. Reducing emissions, carbon footprint, and your company's impact on the environment is our goal. Not only will have a strong social and environmental impact but also a positive economic impact today and future



# Factory Pictures



Liquid Calibration Facility



Gas Calibration Facility



Calibration Facility for Liquid turbine



Calibration for Ultrasonic Heat Meter



Calibration for Ultrasonic Heat Meter



Automatic Machine



Painting Process



Flow Meter Production Line



Flowmeter Welding Process



Magnetic Flowmeter Stock

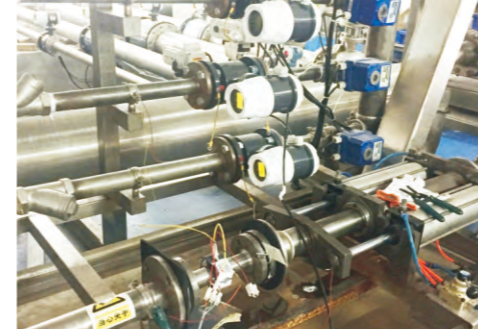


Magnetic Flowmeter Stock



Turbine Flowmeter Stock

# Application



Magnetic flowmeter in calibration



Liquid turbine flowmeter in food and beverage industry



Oval gear flowmeter in petrochemical industry



Magnetic flowmeter in under well field



Gas turbine flow meter in nature gas filling field



Ultrasonic flow meter for clean water measurement



Turbine flowmeter in water supply field



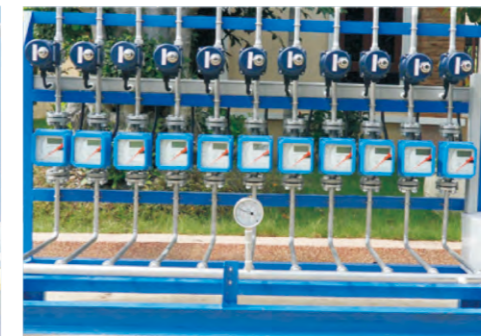
Gas roots flowmeter in gas mixture field



Liquid turbine flowmeter in water supply plant



Vortex flowmeter in oxygen measurement



Rotameter system for mixed gas measurement



Vortex flowmeter in boiler system for steam measurement

# Certificates



ISO9001:2008



CE 1



Metrology Certification of China



Hart Certificate



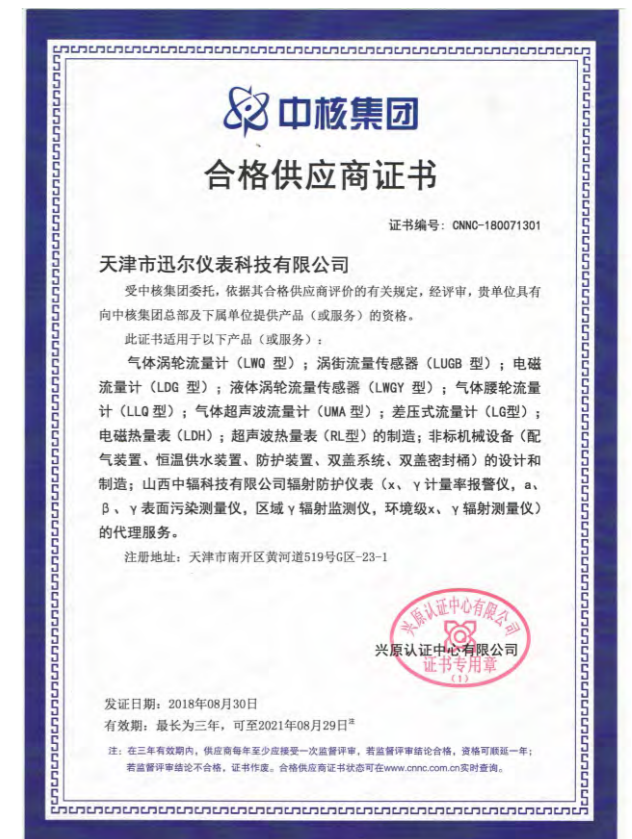
BS OHSAS 18001:2007



CE 2



Explosion-proof for magnetic flow meter



Qualified Supplier for Nuclear Industry

# Electromagnetic Flow Meter

LDG-B Series



LDG-Y Series



LDG-F Series



LDG-A Series



## Description

The magnetic flow meter is one of the most flexible and universally applicable flow measurement systems available. It is a volumetric flow meter which does not have any moving parts and is ideal for waste water applications or any dirty liquid which is conductive or water based. Magnetic flow meter is also ideal for the applications where low pressure drop and low maintenance are required.

## Operating Principle

Following Faraday's law of magnetic induction, a voltage is induced in a conductor moving through a magnetic field. In the electromagnetic measuring principle, the following medium is the moving conductor. The voltage induced is proportional to the flow velocity and is supplied to the amplifier by means of two measuring electrodes. The flow volume is calculated by means of the pipe cross section area.

## Application

- Waster water industry: transport networks sewage treatment plants, sludges
- Chemical industry: acids alkalis, dosing applications, abrasive or corrosive mediums
- Metal & mining industry: mediums with a high solid content, like ore or excavator mud
- Water industry: Revenue metering, district metering water abstraction, leakage detection
- Pulp & paper industry: pulp, pastes, sludges & other caustic mediums, liquor, additives, bleaches, colourants
- Food & beverage industry: mixing, dosing and filling of drinks under hygienic conditions filling systems applications

## Technical Data

<b>Certificates</b>	ISO9001:2008; CE
<b>Diameter</b>	PTFE: DN6-DN600 Hard rubber: DN50-DN2200
<b>Flow Direction</b>	Positive; Negative
<b>Repeatability Error</b>	±0.1%
<b>Accuracy</b>	±0.5% of rate ; ±0.2% of rate
<b>Medium Temperature</b>	Hard rubber liner: -20...+60°C High-temp rubber liner: -20...+90°C PTFE liner: -20...+120 °C High-temp PTFE liner: -20...+160°C PFA: -20...+180°C
<b>Nominal Working Pressure</b>	DN10-DN25≤4.0Mpa DN32-DN150≤1.6Mpa DN200-DN600≤1.0Mpa DN700-DN2200≤0.6Mpa
<b>Velocity</b>	0.3-10m/s
<b>Ambient Temperature</b>	-20...+60 °C
<b>Relative Humidity</b>	5%~95%
<b>Consumed Power</b>	<20W



## Flow Range

Diameter		Flow Rate (m <sup>3</sup> /h)		
		V=0.3m/s	V=6m/s	V=10m/s
mm	Inch	Min	Calibrated	Max
6	1/4"	0.03	0.6	1
10	3/8"	0.1	1.7	3
15	1/2"	0.2	4	6
20	3/4"	0.3	7	11
25	1"	0.5	11	18
32	1-1/4"	0.9	17	29
40	1-1/2"	1	27	45
50	2"	2	42	71
65	2-1/2"	4	72	120
80	3"	5	109	181
100	4"	8	170	283
125	5"	13	265	442
150	6"	20	382	636
200	8"	34	679	1131
250	10"	53	1060	1767
300	12"	76	1527	2545
350	14"	104	2078	3465
400	16"	136	2714	4524
450	18"	171	3435	5726
500	20"	212	4241	7069
600	24"	305	6107	10179
700	28"	415	8310	13850
800	32"	542	10860	18100
900	36"	662	13740	22900
1000	40"	848	16962	28270

## Model Selection

Model	Suffix Code											Description
LDG-	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	<b>Electromagnetic Flowmeter</b>
Type	B											B type
	A											A type(DN15...)
	F											F type
	Y											Y type
Diameter	XXXX											Stand for diameter 0004: DN4; 0015: DN15 0100: DN100; 2200: DN2200
Structure	S											Compact Type with local display
	L											Remote Type; 10 meters cable default
Electrode Material	M											SS316L
	T											Titanium
	D											Tantalum
	H											Hastelloy Alloy C
	P											Platinum-Iridium
Signal Output	0											No Output
	1											4-20mA / Pulse
Liner Material	X											Hard Rubber
	P											Propylene Oxide
	F											PTFE
	A											PFA
Power Supply	-0											110-240V AC
	-1											24V DC (20-36V DC)
	-2											Battery Power Supply
Communication	0											No Communication
	1											Modbus RS485
	2											HART
	3											GPRS
	4											Profibus DP
Sensor Grounding	0											No Grounding
	1											Grounding Ring
	2											Grounding Electrode
Connection	DXX											D16: DIN PN16 Flange ; D25: DIN PN25 Flange...
	AXX											A15: ANSI150# Flange; A30: ANSI 300# Flange...
	JXX											J10: JIS 10K Flange; J20: JIS 20K Flange...
	XXX											On request
Body Material	CS											Carbon Steel
	S4											Stainless Steel 304



### Example:

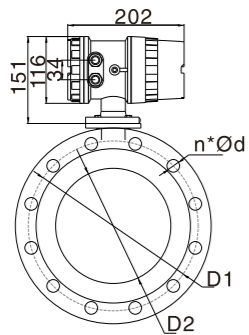
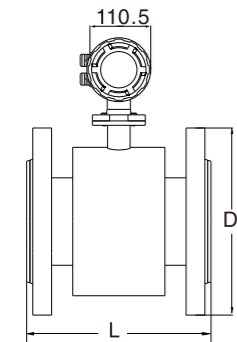
Model Code: LDG <sup>①</sup> B <sup>②</sup> 0150 <sup>③</sup> S <sup>④</sup> M <sup>⑤</sup> 1 <sup>⑥</sup> F <sup>⑦</sup> -0 <sup>⑧</sup> 1 <sup>⑨</sup> 2 <sup>⑩</sup> A15 <sup>⑪</sup> CS

- ① B: B Type
- ⑦ 0: 110-240V AC power supply
- ② 0150: DN150
- ⑧ 1: Modbus RS485 Communication
- ③ S: Compact type with local display
- ⑨ 2: Grounding electrode
- ④ M: SS316L electrode
- ⑩ A15: Flange ANSI 150#
- ⑤ 1: 4-20mA / Pulse output
- ⑪ CS: Carbon steel body
- ⑥ F: PTFE liner

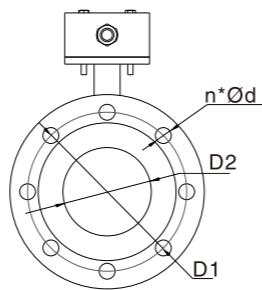
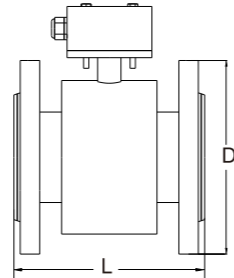


## Dimensions:

Notice: The dimensions in table below are based on DIN PN16 Flange. Please consult the factory for other flanges: ANSI or JIS.



Compact Type



Remote Type

### Flange DIN PN16

Diameter (mm)	B Type L (mm)	T Type L (mm)	D (mm)	D1 (mm)	D2 (mm)	n*Ød
10	160/120	120	90	60	41	4*14
15	160/200	200	95	65	45	4*14
20	165/200	200	105	75	58	4*14
25	200	200	115	85	68	4*14
32	200	200	140	100	78	4*18
40	200	200	150	110	88	4*18
50	200	200	165	125	102	4*18
65	250	200	185	145	122	4*18
80	250/200	200	200	160	138	8*18
100	250/200	250	220	180	158	8*18
125	250	NA	250	210	188	8*18
150	300	NA	285	240	212	8*22
200	350	NA	340	295	268	12*22
250	450	NA	405	355	320	12*22
300	500	NA	460	410	375	12*22

Notice: Two length are available for B type DN10, DN15, DN20, DN80, DN100

# Electromagnetic Water Meter



## Description

LDW electromagnetic water meter is a battery-powered electromagnetic induction water meter. Battery-powered can be installed without sacrificing accuracy and performance. Installed anywhere, without requiring mains power, it is designed specifically for individual water applications such as water treatment irrigation flow control.

With high information and operation performance, it can be installed easily with low cost so that it will be helpful for customs business.




Application: Water withdrawal, pipe network distribution, metering charges and irrigation, etc...

## Technical Parameters

Sensor	
Model	LDW Electromagnetic Water Meter
Connection	Flange(GB/T9119-2010)
Measured	Instantaneous Flow, Cumulative Flow, Pressure (Optional)
Diameter(mm)	DN50-DN300
Pressure(MPa)	1.0MPa -4.0MPa
Liner Material	Rubber
Conductivity	≥20µs/cm
Electrode Material	SS316L
Protection	IP68
Temperature	Medium Temperature : 0°C...+70°C
	Ambient Temperature : -25°C...+70°C
	Storage Temperature : -40°C...+70°C
Housing	Stainless steel



## Model Selection

Converter	
Type	   Basic Reading      Remote Control      GPRS Model
Protection	IP68
Measurement Range	0m/s ~ ±15m/s continuous measuring
Accuracy	±1%FS, ±2% FS, standard GB/T778-2007
Power	3.6 V Battery
Battery Life	Communication Battery 1.5Y~6Y ( Lab test results will be influenced by means of communication and frequency since the environment and temperature. )
Magnetizing Frequency	Lock mode : 6.25HZ; Test mode : 1/15HZ
Flow Direct	The flow direction of positive flow is consistent with the direction of flow direction, while negative flow direction is opposite to the direction of flow direction.
Display Mode	Multiple display modes, 9 combinations, display instantaneous flow, positive, negative cumulative flow, net flow, etc.
Display & Control	Data can be input through four photoelectric key, cumulative flow is 10 digits display (down to the decimal point 3 digits), instantaneous flow is 5 digits display (down to the decimal point 2 digits), can adjust the accuracy automatically, can display the instrument diagnosis and alarm status, user password control, menu setting parameters.
Output	GPRS , RS485 Communication
Alarm	Alarm status display, sensor fault, transformer fault, battery undervoltage, empty tube, measurement status alarm, output alarm, etc.
<b>Pressure Sensor</b>	
Pressure Range	0-4.0MPa
Power Supply	3.6V Battery
Ambient Temperature	-25°C...+85°C
Response Time	2ms
Accuracy	Sum of Linear, Retarded, and repeatable < +/-0.3%fs
Housing	Stainless Steel
Note	Pressure sensors should be avoided for water icing in the pressure pipe. The cold area should install the pressure sensor in the pipe, and do well insulation measures.
Thread Size	1/2 inch

LDW	Model					Description
	①	②	③	④	⑤	
Diameter	50					DN50
	65					DN65
	80					DN80
	100					DN100
	125					DN125
	150					DN150
	200					DN200
	250					DN250
Range Ratio		R1				R=160
		R2				R=250
		R3				R=400
Converter Type			B			Display
			M			Remote Reading
			D			Transmission
Pressure				10		1.0MPa
				16		1.6MPa
Accessory					N	Grounding Ring
					P	Pressure Sensor

Example:

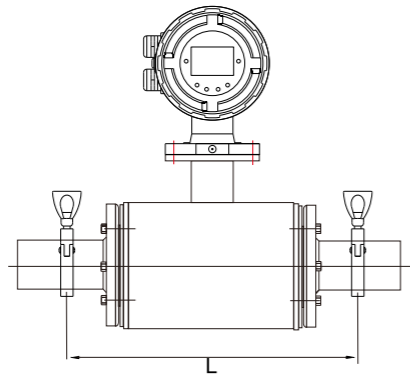
LDW	① 50	② R1	③ M	④ 10	⑤ N
	① 50:DN50	② R1: 1:160	③ M:Remote Reading	④ 10: 10MPa	⑤ N: Grounding Ring



# Sanitary Magnetic Flow Meter

## Description

The sanitary magnetic flow meter is specifically designed for measurement of food liquids like milk, cream, juice of various fruits, pharma liquids etc. It is available with compact or remote version of transmitter can be installed either horizontally or vertically with a variety of optional end-fittings to meet your requirements.



## Length

DN10-DN25: L=200mm  
DN32-DN100: L=300mm



Model	Suffix Code											Description
<b>LDGS-</b>	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	<b>Sanitary Magnetic Flowmeter</b>
<b>Diameter</b> XXXX												Stand for diameter 0010: DN10 0100: DN100
<b>Structure</b>	S											Compact Type with local display
	L											Remote Type; 10 meters cable default
<b>Electrode Material</b>		M										SS316L
		T										Titanium
		D										Tantalum
		H										Hastelloy Alloy C
		P										Platinum-Iridium
<b>Signal Output</b>			0									No Output
			1									4-20mA / Pulse
<b>Liner Material</b>				F								PTFE
				A								PFA
<b>Power Supply</b>					-0							110-240V AC
					-1							24V DC (20-36V DC)
					-2							Battery Power Supply
<b>Communication</b>						0						No Communication
						1						Modbus RS485
						2						HART
						3						GPRS
						4						Profibus DP
<b>Sensor Grounding</b>							0					No Grounding
							1					Grounding Ring
							2					Grounding Electrode
<b>Connection</b>										TRC		Tri- clamp for sanitary connection
<b>Body Material</b>											S4	Stainless Steel 304

# Insertion Magnetic Flow Meter

## Simple Type series



## Ball Valve Type series



## Description

SURE Insertion Magnetic Flowmeter is designed for measurement of the velocity of liquid. It can be installed in any pipeline of internal diameter from 200mm (8in) to 3000mm (120in), through a small tapping. The complete lack of moving parts of this insertion flow sensor is the source of its reliability. There is no rotor to stop turning in dirty water and there are no bearings to wear out.

Reverse flow output are optional. A rapidly reversing magnetic field is produced in the lower housing. As the fluid moves through this field, a voltage is generated that is measured and translated into a frequency signal proportional to flow rate. This square wave signal can be sent directly to a PLC, control or converted to 4 to 20 mA

## Technical Data

<b>Diameter</b>	100-3000mm
<b>Velocity</b>	0.5-6m/s
<b>Accuracy</b>	±2.5% FS
<b>Liquid Conductivity</b>	> 5 μS/cm
<b>Straight Pipe</b>	5D(D means diameter) for inlet; 3D for outlet
<b>Liquid Temperature</b>	-20... +100°C
<b>Ambient Temperature</b>	-20... +60°C
<b>Pressure</b>	1.6Mpa
<b>Protection</b>	IP65( compact type ) ; IP68( remote type )
<b>Signal Output</b>	4-20mA / Pulse
<b>Communication</b>	Rs485; Hart
<b>Power Supply</b>	110~240 V AC; Battery 24VDC

## Flow Range

Diameter (mm)	Flow Rate(m³/h)			
	V=0.5m/s	V=1m/s	V=6m/s	V=10m/s
300	127	254	1526	2545
350	173	346	2077	3464
400	226	452	2713	4523
450	286	572	3434	5725
500	353	707	4239	7069
600	509	1017	6104	10180
700	692	1385	8308	13847
800	904	1809	10852	18086
900	1145	2289	13734	22891
1000	1413	2826	16956	28260
1200	2035	4069	24417	40694
1400	2769	5539	33234	55390
1600	3617	7235	43407	72346
1800	4578	9156	54937	91562
2000	5652	11304	67824	113040
2200	6839	13678	82067	136778
2400	8139	16278	97667	162778
2600	9552	19104	114623	191038
2800	11078	22156	132935	221558
3000	12717	25434	152604	254340

## Model Selection

Model	Suffix Code							Description
LDGC-	1	2	3	4	5	6	7	Insertion Magnetic Flowmeter
Diameter	XXXX							Stand for diameter 0200: DN200 3000: DN3000
Structure	S							Compact type with local display
	L							Remote type with 10 meters cable
Electrode Material		M						SS316L
		T						Titanium
		D						Tantalum
		H						Hastelloy Alloy C
		P						Platinum-Iridium
Signal output					0			No Output
					1			4-20mA / Pulse
Power Supply						-0		110-240V AC
						-1		24V DC (20-36V DC)
						-2		Battery Power Supply
Communication							0	No Communication
							1	Modbus RS485
							2	Hart
							3	GPRS
							4	Profibus DP
Connection							S	Simple Type
							B	Ball Valve Type



## Electromagnetic Heat Meter

### Description

Electromagnetic heat meter is a thermal conversion system contains the heat released by the hot fluid measurement instruments measure. It uses a high precision, high reliability magnetic flow meter with platinum RTD for temperature so that the heat meter has very excellent measurement performance. It can be widely used in metering residential quarters office buildings and enterprises, central heating, heating, air conditioning heat.



Model	Suffix Code											Description
LDGH-	1	2	3	4	5	6	7	8	9	10	11	Magnetic Heat Meter
Type	Pt1000											Pt1000 temperature sensors
Diameter	XXXX											Stand for diameter 0004: DN4 2200: DN2200
												Compact Type with local display
Structure												Remote Type; 10 meters cable default
												SS316L
Electrode Material												Titanium
												Tantalum
												Hastelloy Alloy C
												Platin-Iridium
												No Output
Signal Output												4-20mA / Pulse
												Hard Rubber
Liner Material												Propylene Oxide
												PTFE
												PFA
												110-240V AC
Power Supply												24V DC (20-36V DC)
												Battery Power Supply
												No Communication
Communication												Modbus RS485
												HART
												GPRS
												Profibus DP
												No Grounding
Sensor Grounding												Grounding Ring
												Grounding Electrode
												D16: DIN PN16 Flange; D25: DIN PN25 Flange ...
Connection												A15: ANSI 150# Flange; A30: ANSI 300# ...
												J10: JIS 10K Flange; J20: JIS 20K Flange...
												On request
												CS Carbon Steel
Body Material												S4 Stainless Steel 304

# Liquid Turbine Flow Meter

LWGY-N1 series

LWGY-N2 & A series

LWGY-E series



## Operating Principle

Fluid entering the meter first passes through an inlet flow straightener that reduces its turbulent flow pattern. Fluid then passes through the turbine, causing the turbine to rotate at a speed proportional to fluid velocity. As each turbine blade passes through the magnetic field generated by the meter's magnetic pickup, an AC voltage pulse is generated. These pulses provide an output frequency that is proportional to volumetric flow.

## Technical Data

- Output: Pulse ; 4-20mA
- Accuracy: ±1.0 of Rate ; ±0.5% of Rate
- Operating Temp.: -20...+60°C
- Fluid Temp.: -20...+150°C
- Body Material: SS304 ; SS316
- Rotor Material: 2Cr13 ; CD4MCu
- Bearing Material: Tungsten Carbide

## Flow Range

Diameter (mm)	Standard Range (m <sup>3</sup> /h)	Extended Range (m <sup>3</sup> /h)
4	0.04-0.25	0.04-0.4
6	0.1-0.6	0.06-0.6
10	0.2-1.2	0.15-1.5
15	0.6-6	0.4-8
20	0.8-8	0.45-9
25	1-10	0.5-10
32	1.5-15	0.8-15
40	2-20	1-20
50	4-40	2-40
65	7-70	4-70
80	10-100	5-100
100	20-200	10-200
125	25-250	13-250
150	30-300	15-300
200	80-800	40-800

## Description

The liquid turbine flow meter in the series LWGY are specially designed for usage in water, diesel, gasoline and other fluid measurement and control systems. They operate according to the turbine principle, i.e. the speed of an impeller turning in the fluid flow is measured and converted into pulse or 4-20mA signals

## Model Selection

Model	Suffix Code									Description
LWGY-	1	2	3	4	5	6	7	8	9	Liquid Turbine Flowmeter
Diameter	XXX									Stand for diameter 004: DN4; 006: DN6 100: DN100; 200: DN200
Converter Type	N1									24V DC; Pulse output; No display
	N2									24V DC; Pulse output; No display; Ex
	A									24V DC; 4-20mA output; No display; Ex
	E1									Battery power supply; No output; Ex ; Digital display
	E2									24V DC; 2- wire 4-20mA output; Ex ; Digital display
	E3									24V DC; Pulse output; Ex; Digital display
	E4									24V DC; 0-20mA output; Ex; Digital display
	E5									24V DC; 3-wire 4-20mA / Pulse output; EX; Digital display
	G									220V AC; 4-20mA output; Ex; Digital display
	FE									FE: Fluidwell E series converter( Refer to page 27)
FF									FF: Fluidwell F series converter( Refer to page 28)	
Notices:										1) Modbus RS485 is optional for E2, E3, E4, E5 and "E" type 2) Dual Power(24VDC+ Battery) is optional for E2, E3, E4, E5, G
Accuracy			10							± 1.0% of rate
			05							±0.5% of rate
Flow Range				S						Standard Range
				E						Extended Range
Body Material					S4					SS304
					S6					SS316
Rotor Material						Cr				2Cr13
						CD				CD4MCu
Explosion Proof							BT			Exd II BT6
							NA			No explosion proof
Connection								THM		Male thread; Available from DN4...DN50
								THF		Female thread; Available from DN4...DN50
								WAF		Wafer connection
								DXX		D16: DIN PN16 Flange; D25: DIN PN25 Flange...
								AXX		A15: ANSI 150# Flange; A30: ANSI 300# Flange...
Temperature Rating								JXX		J10: JIS 10K Flange; J20: JIS 20K Flange...
								T1		-20...+80°C
								T2		-20...+120°C
								T3		-20...+150°C

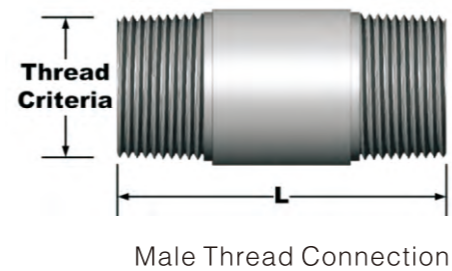
## Example:

- 1
2
3
4
5
6
7
8
9
- LWGY 050 E5 10 S S4 Cr BT D16 T2**
- ① 050: DN50
  - ② E5: 3- wire 4-20mA / Pulse output; 24V DC power supply
  - ③ 10: 1.0% of rate accuracy
  - ④ S: 0.2-1.2m3/h
  - ⑤ S4: SS304 body material
  - ⑥ Cr: 2Cr13 rotor
  - ⑦ BT: Exd II BT6
  - ⑧ D16: Flange DIN PN16
  - ⑨ T2: -20...120°C

## Dimensions

### (1) Thread Connection

Diameter (mm)	L (mm)	Thread Criteria
4	270	G 1/2"
6	270	G 1/2"
10	390	G 1/2"
15	75	G 1"
20	85	G 1"
25	100	G 1-1/4"
32	140	G 2"
40	140	G 2"
50	150	G 2-1/2"



Notice: Other thread criteria is available on request. (Female / Male thread is optional for G, NPT, BSP)

### (2) Flange Connection

Notice: The standard flange is DIN PN16; but ANSI and JIS Flange are available on request.



Diameter		L	B	PCD	Bolt Hole Quantity
(Inch)	(mm)	(mm)	Flange Diameter (mm)	Bolt Circle Diameter (mm)	
1/2"	15	75	95	60	4
3/4"	20	80	105	70	4
1"	25	100	115	79	4
1-1/4"	32	140	140	89	4
1-1/2"	40	140	150	99	4
2"	50	150	165	121	4
2-1/2"	65	170	185	140	4
3"	80	200	200	152	4
4"	100	220	220	191	8
5"	125	250	250	216	8
6"	150	300	285	241	8
8"	200	360	340	298	8

Notice: Dimensions above is for DIN PN16 Flange.

## Sanitary Liquid Turbine Flow Meter



### Description

The sanitary liquid turbine flow meter is specifically designed for measurement of food liquids like milk, cream, juice of various fruits, pharma liquids etc. It is available with compact or remote version of transmitter can be installed either horizontally or vertically with a variety of optional end-fittings to meet your requirements.

- DN4-DN100
- Viscosity from 1 to 10 cst
- Pressure resistant to 10 bar
- Communication: Modbus RS485

### Model Selection

Model	Suffix Code									Description
LWS-	1	2	3	4	5	6	7	8	9	Sanitary Liquid Turbine Flowmeter
Diameter	XXX									Stand for diameter 004: DN4; 100: DN100
Converter Type	N1									24V DC; Pulse output; No display
	N2									24V DC; Pulse output; No display; Ex
	A									24V DC; 4-20mA output; No display; Ex
	E1									Battery power supply; No output; Ex; Digital display
	E2									24V DC; 2-wire 4-20mA output; Ex; Digital display
	E3									24V DC; Pulse output; Ex; Digital display
	E4									24V DC; 0-20mA output; Ex; Digital display
	E5									24V DC; 3-wire 4-20mA / Pulse output; EX; Digital display
	G									110-240V AC; 4-20mA output; Ex; Digital display
	FE									Fluidwell E series converter ( Refer to page 27)
FF									Fluidwell F series converter ( Refer to page 28)	
Accuracy			10							±1.0% of rate
			05							±0.5% of rate
Flow Range				S						Standard Range
				E						Extended Range
Body Material					S4					SS304
Rotor Material						Cr				2Cr13
						CD				CD4MCu
Explosion Proof							BT			Exd II BT6
							NA			None
Connection								TRC		Tri-clamp for sanitary connection
Temperature Rating									T1	-20...+80°C
									T2	-20...+120°C
									T3	-20...+150°C

## Dimensions



Diameter (mm)	L (mm)	A (mm)	B (mm)	d (mm)	D (mm)
4	50	Φ46	Φ40.5	4	Φ50
6	50	Φ46	Φ40.5	6	Φ50
10	50	Φ46	Φ40.5	10	Φ50
15	100	Φ46	Φ40.5	15	Φ50
20	100	Φ46	Φ40.5	20	Φ50
25	100	Φ46	Φ40.5	25	Φ50
32	120	Φ46	Φ40.5	32	Φ50
40	140	Φ59	Φ53.5	40	Φ64
50	150	Φ73.5	Φ68	50	Φ78
65	170	Φ86	Φ80.5	65	Φ91
80	200	Φ100.5	Φ94	80	Φ106
100	220	Φ113	Φ106	100	Φ119



## Mini Turbine Flow Meter



### Description

Mini flow meter is based on turbine theory and designed for measuring micro-flow. This meter has extremely high accuracy especially under the condition of high temperature and high pressure. The Electronic pulse transmitter is also integrated in this min flow meter. It can maintain the 2% accuracy and 0.25% repeatability. Because of smart structure design, no debris can store in the working process and it's clear after work.

- 55\*40\*47mm dimension
- About 300g
- NSF, CE authentication
- Coffee machine application

### Technical Data

Items	Diameter (mm)	Measuring Range (L/min)	K-Factor (ml/imp)
Measuring Range	1.15	0.035-1.6	0.5
	1.3	0.01-1.86	0.6
	1.5	0.045-2.08	0.67
	2	0.085-2.32	1.02
	2.5	0.12-2.4	1.44
	3.7	0.15-3.0	2.28
Pressure	Maximum 20.0 bar		
Temperature	-10°C to 100°C		
Accuracy Level	±2%		
Repeatability Accuracy	±0.25%		
Connection	G 1/4 female thread (ordered to meet need from customers)		
Material	Shell: Green Brass(lead-free brass)		
	Bearing: INO*18/8(1.4305) stainless steel		
	Turbine: PVDF (polyvinylidene fluoride)		
	Magnets: SrFeO ceramics		

# Gas Turbine Flow Meter

LWQ-E series



LWQ-D1 & D2 series



LWQ-D4 series



## Operating Principle

The operation of the International Gas Turbine Meter is based on the measurement of the velocity of gas. The flowing gas is accelerated and conditioned by the meters straightening section. The straightening vanes prepare the gas flow profile by removing undesired swirl, turbulence and asymmetry before the gas flows to the turbine wheel. The dynamic forces of the flowing fluid cause the rotor to rotate.

The turbine wheel is mounted on the main shaft, with special high precision, low friction ball bearings. The turbine wheel has helical blades that have a known angle relative to the gas flow. The conditioned and accelerated gas drives the turbine wheel with an angular velocity that is proportional with the gas velocity.

## Technical Data

<b>Output (Depending on Converter Model)</b>	Pulse 4~20mA
<b>Accuracy</b>	±1.0% of Rate ±1.5% of Rate
<b>Operating Temperature</b>	-20...+60°C
<b>Fluid Temperature</b>	-20...+80°C
<b>Body Material</b>	SS 304 SS 316 Cast Aluminum Cast Steel( D4:DN50-DN200)
<b>Rotor Material</b>	Aluminum alloy Plastic ABS
<b>Bearing Material</b>	SS304

## Description

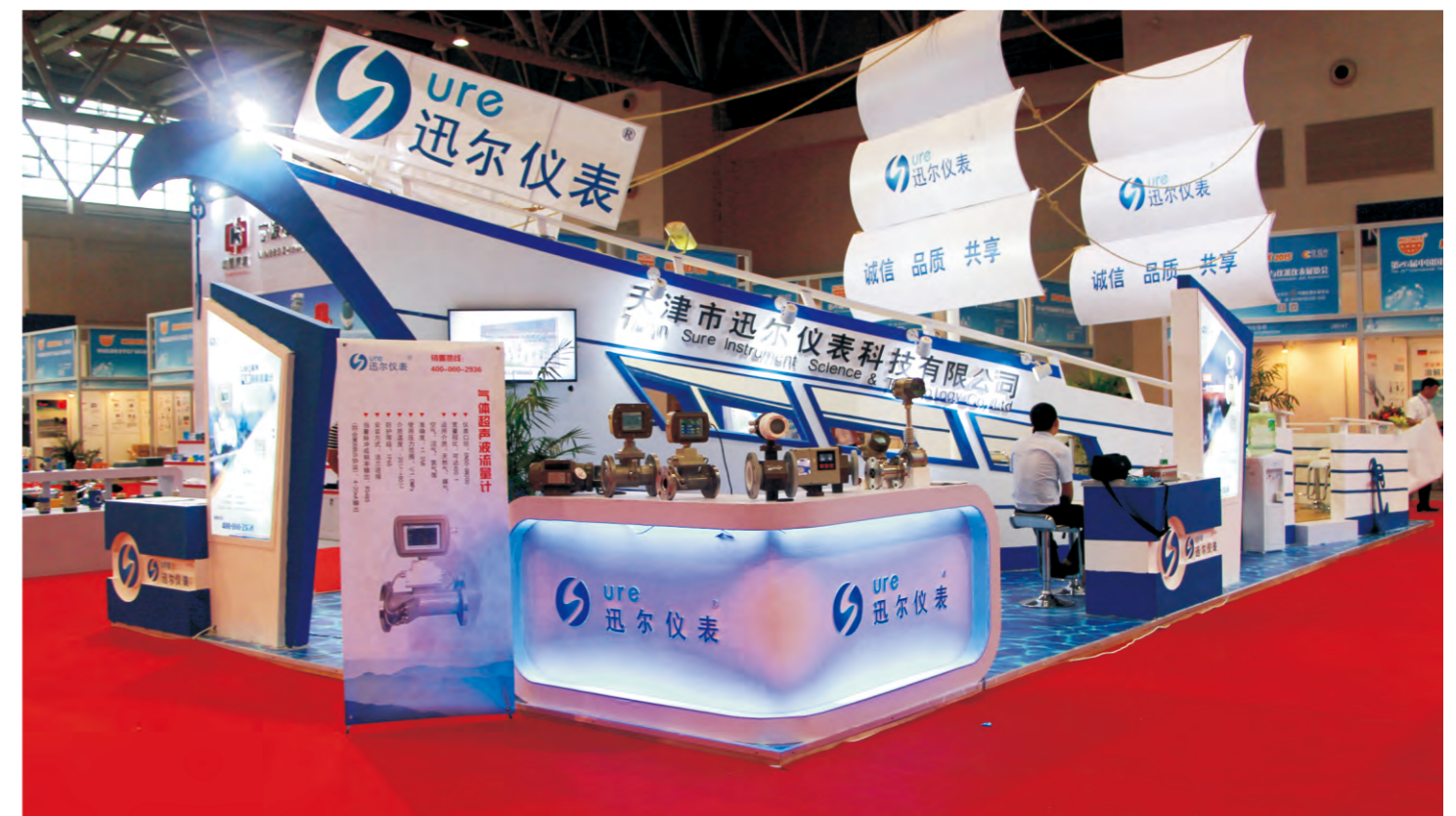
The Gas turbine flow meter in the series LWQ are specially designed for use in natural gas, compressed, air and other fluid measurement. And the volume and mass flow rate are available.

- DN 25- DN400
- Temp.& Press. compensation
- Communication: RS485
- Connection: Thread / Flange
- Ten units are optional



## Flow Range

Diameter (mm)	Standard Flow Range		Extended Flow Range	
	Code	m³/h	Code	m³/h
25	S	2.5-25	W	4-40
40	S	5-50	W	6-60
50	S1	6-65	W1	5-70
	S2	10-100	W2	8-100
65	S	15-200	W	10-200
80	S1	13-250	W	10-160
	S2	200-400		
100	S1	20-400	W	13-250
	S2	32-650		
125	S	25-700	W	20-800
150	S1	32-650	W	80-1600
	S2	50-1000	W	80-1600
200	S1	80-1600	W	50-1000
	S2	130-2500		
250	S1	130-2500	W	80-1600
	S2	200-4000		
300	S	320-6500	W	130-2500
350	S	400-8000	W	320-6500
400	S	650-13000	W	-





## Model Selection

Model	Suffix Code								Description
LWQ-	1	2	3	4	5	6	7	8	Gas Turbine Flowmeter
Diameter	XXX								Stand for diameter 020: DN20; 050: DN50 100: DN100; 400: DN400
Converter Type	E1								Battery power supply; No output; Ex; Digital display
	E2								24V DC; 2-wire 4-20mA output; Ex; Digital display
	E3								24V DC; Pulse output; Local display; Ex; Digital display
	E4								24V DC; 0-20mA output; Local display; Ex; Digital display
	E5								24V DC; 3-wire 4-20mA / Pulse output; EX; Digital display
	FE								Fluidwell E series converter ( Refer to page 27)
	FF								Fluidwell F series converter( Refer to page 28)
	D1								24V DC; 2-wire 4-20mA output; Digital display; Temperature & Pressure Compensation
	D2								24V DC; 3-wire 4-20mA output; Digital display; Temperature & Pressure Compensation
	D4								24V DC; 4-20mA output; Modbus RS485; Digital display Temperature & Pressure Compensation
Notice:								1) Modbus RS485 is optional for E2, E3, E4, E5, D1, D4 2) Battery Power( 24V DC + Battery) is optional for E2, E3, E4, E5, D1, D2, D4 3) D4 converter only configures with cast steel body sensor	
Accuracy		10							±1.0% of rate
		15							±1.5% of rate
Flow Range			S						Standard Range
			E						Extended Range
Body Material				S4					SS304
				S6					SS316
				CA					Cast Aluminum
				CS					Cast Steel (Only for D4 type)
Rotor Material					AB				ABS Plastic
					AA				Aluminum Alloy
Explosion Proof							BT		Exd II BT6
							CT		Exia II CT4
							NA		None
Connection							THM		Male Thread; Available from DN4...DN50
							THF		Female Thread; Available from DN4...DN50
							DXX		DN16: DIN PN16 Flange; D25: DIN PN25 Flange...
							AXX		A15: ANSI 150# Flange; A30: ANSI 300# Flange...
							JXX		J10: JIS 10K Flange; J20: JIS 20K Flange...

## Vortex Flow Meter

LUGB-D series



### Description

The vortex flowmeter is used for measuring the flow velocity of gases or liquids in pipelines flowing full. The measuring principle is based on the development of a Karman vortex shedding street in the wake of a body built into the pipeline. The periodic shedding of eddies occurs first from one side and then from the other side of a bluff body (vortex-shedding body) installed perpendicular to the pipe axis. Vortex shedding generates a so-called "Karman vortex street" with alternating pressure conditions whose frequency is proportional to the flow velocity.

<b>Application Range</b>	(1) Gas; (2) Liquid; (3) Steam
	<b>Measured Value</b>
<b>Primary Measured Value</b>	Flow Rate
<b>Secondary Measured Value</b>	Volume flow (Pressure and Temperature is available)
	<b>Temperature</b>
<b>Process Temperature</b>	T1 Level: -20...+100°C
	T2 Level: -20...+250°C
	T3 Level: -20...+350°C, 420°C is optional
<b>Ambient Temperature</b>	-10...+50°C
	<b>Pressure</b>
<b>EN 1092-1</b>	DN200...DN300: PN10
	DN100...DN200: PN16
	DN15...DN80: PN25
	Other pressure on request
<b>ASME B16.5</b>	1/2"...8": 150 lb RF
	Other pressure on request
<b>JIS</b>	1/2"...8": 10K
	Other pressure on request
<b>Reference Condition</b>	Flow conditions similar to EN 29104
	Medium: Water/ Gas/ Steam
	Temperature: -10...+30°C
	Inlet Section: ≥10DN
	Operating pressure: 1 bar/ 14.5 PSIG
<b>Accuracy</b>	For Liquid: ±1.0% of rate For Gas and Steam: ±1.5% of rate
<b>Body Material</b>	SS304
	SS316
<b>Converter Material</b>	Standard: Polyurethane coated die-cast aluminum

## Model Selection

Model	Suffix Code								Description
LUGB-	①	②	③	④	⑤	⑥	⑦	⑧	Vortex Flowmeter
Fluid	L								Liquid
	G								Gas / Air
	S								Steam
Diameter	XXX								Stand for diameter 015: DN15; 050: DN50 100: DN100; 300: DN300
Structure			S						Compact type
			L						Remote type
Converter Type				C					Fluid: liquid; 24V DC; 4-20mA / Pulse output; Digital display ; Ex
				V					24V DC; 4-20mA / Pulse output ( V type is only for Gas/ Steam application); Digital display; Ex
				D					24V DC; 3-wire 4-20mA output; Temperature & Pressure Compensation; Digital display; Ex
				DA					24V DC; 3-wire 4-20mA output; Temperature & Pressure Compensation; Digital display; ±1.0% accuracy; max 420 °C; Ex
				Notice:					1) Modbus RS485 is optional for C, V, D, DA series 2) Dual power (24V DC +Battery) is optional for C, V, D series
Body Material					S4				SS304
					S6				SS316
Explosion Proof							BT		ExdIIBT6
							CT		ExibiICT4
							NA		No explosion proof
Connection								WAF	Wafer connection
								DXX	D16: DIN PN16 Flange; D25: DIN PN25 Flange...
								AXX	A15: ANSI 150# Flange; A30: ANSI 300 # Flange...
								JXX	J10: JIS 10K Flange; J20: JIS 20K Flange...
Temperature Rating								T1	-20...+100°C
								T2	-20...+250°C
								T3	-20...+350°C

## Example:

LUGB S 100 S D S4 CT D16 T2

- ① S: Steam application
- ② 100: DN100
- ③ S: Compact type with local display
- ④ D: 24V DC power supply; temperature and pressure compensation
- ⑤ S4: SS304 body material
- ⑥ CT: ExibiICT4
- ⑦ D16: Flange DIN PN16
- ⑧ T2: -20...+250°C

## Flow Range

Diameter		Liquid	Gas
(mm)	(Inch)	Flow (m³/h)	Flow (m³/h)
15	1/2"	1.2 to 6.2	5 to 25
20	3/4"	1.5 to 10	8 to 50
25	1"	1.6 to 16	10 to 70
40	1-1/2"	2.5 to 26	22 to 220
50	2"	3.5 to 38	36 to 320
65	2-1/2"	6.2 to 65	50 to 480
80	3"	10 to 100	70 to 640
100	4"	15 to 150	130 to 1100
125	5"	25 to 250	200 to 1700
150	6"	36 to 380	280 to 2240
200	8"	62 to 650	580 to 4960
250	10"	140 to 1400	970 to 8000
300	12"	200 to 2000	1380 to 11000

Notice: The flow range as above is for reference only. Consult the factory if you have special requirement. Refer to the nameplate or certificate for actual flow range.



## Dimensions



DIN Flange Meter Dimension

Size Code		L	DIN Flange Pressure Rating	Flange Diameter (B)	Bolt Hole Diameter	Bolt Circle Diameter (PCD)	Bolt Hole Quantity
(Inch)	(mm)	(mm)	Mpa	(mm)	(mm)	(mm)	
1/2"	15	180	1.6	95	14	65	4
3/4"	20	180	1.6	105	14	75	4
1"	25	180	1.6	115	14	85	4
1-1/4"	32	180	1.6	140	18	100	4
1-1/2"	40	180	1.6	150	18	110	4
2"	50	180	1.6	165	18	125	4
2-1/2"	65	200	1.6	185	18	145	4
3"	80	200	1.6	200	18	160	8
4"	100	200	1.6	220	18	180	8
5"	125	220	1.6	250	18	210	8
6"	150	220	1.6	285	22	240	8
8"	200	220	1.6	340	22	295	12
10"	250	250	1.6	405	26	355	12
12"	300	300	1.6	460	26	410	12

## Swirl Flow Meter

LUX series



## Description

Intelligent Swirl flow meter developed by our company is a new flow instrument at the leading level in China. This instrument has a combined function of flow capacity, temp and pressure measuring. It can also conduct auto compensation of temperature, pressure and compressibility factor. It is an ideal gas dosing instrument for petroleum, chemical, electricity and metallurgic industries LUX-U/H.

## Feature

- No mechanical moving parts with long service-life
- Requires no special maintenance even after long-time operation
- Dual detect technique to effectively increase detecting signal intensity and reduce obstruction caused by pipeline vibration
- Vibration-proof techniques to effectively suppress vibration and undesired signal caused by pressure oscillation
- Gauge head of the flow meter can rotate by 360 degree; it makes application and installation more convenient.

Model	Suffix Code								Description
LUX-	①	②	③	④	⑤	⑥	⑦	⑧	Swirl Flowmeter
Fluid	L								Liquid
	G								Gas / Air
Diameter		XXX							Stand for diameter 020: DN20; 050: DN50 100: DN100; 300: DN300
Structure			S						Compact type
			L						Remote type
Converter Type				N					24V DC; Pulse output; No display; Ex Temperature & Pressure Compensation
				A					24V DC; 4-20mA output; No display; Ex Temperature & Pressure Compensation
				B					Battery power supply; No output; Ex; Digital display Temperature & Pressure Compensation
				U1					24V DC; 2-wire 4-20mA output; RS485; Digital display Temperature & Pressure Compensation
				U2					24V DC; 3-wire 4-20mA output; RS485; Digital display Temperature & Pressure Compensation
				H					24V DC; 3-wire 4-20mA output; Hart; Digital display Temperature & Pressure Compensation
Body Material						S4			SS304
						S6			SS316
Explosion Proof							BT		ExdIIBT6
							NA		No explosion proof
Connection								DXX	D16: DIN PN16 Flange; D25: DIN PN25 Flange...
								AXX	A15: ANSI 150# Flange; A30: ANSI 300# Flange...
								JXX	J10: JIS 10K Flange; J20: JIS 20K Flange...
								THR	Thread connection
Temperature Rating								T1	-20...+80°C
								T2	-20...+150°C

# Fluidwell Turbine Flow Meter - E series

Sure Instrument is the officially appointed strategic partner for FLUIDWELL in China.

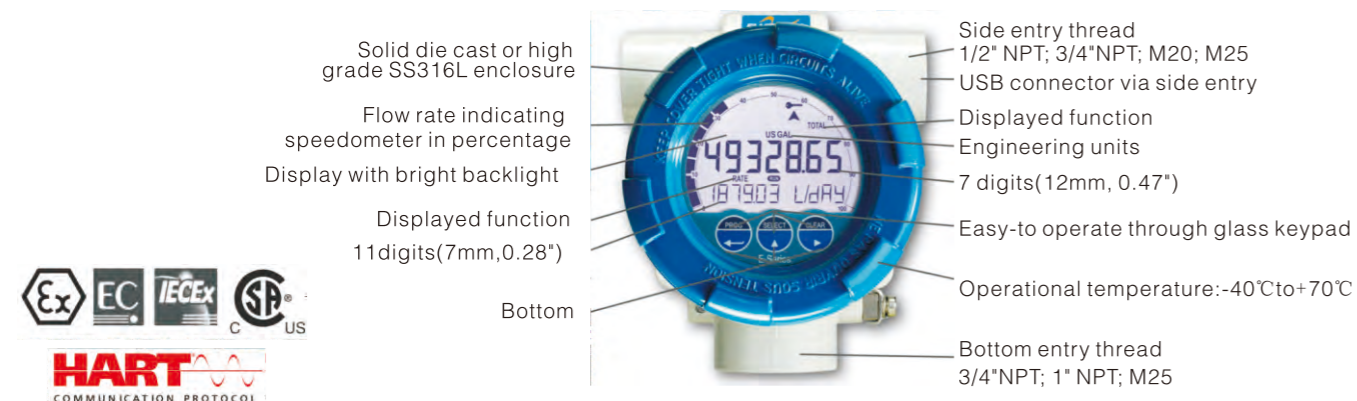
The E series is a popular model in our range of explosion proof flow rate indicators. The E-series distinguishes itself by its quality and functionality driven European design and manufacturing. It is more than fulfilling the rules for explosion proof design, it is about safety during the daily operation. Often, the environment is much tougher than the explosion proof requirements demand. Thus dangerous conditions may be experienced due to a broken enclosure or a poorly made flame path. Ruggedness and reliability is where Fluidwell stands for and it is now available in a comprehensive well designed and purpose driven explosion proof flow rate indicator / totalizer.

## Fluidwell Converter+SURE Sensor



- Explosion proof according ATEX, IECEx, FM and CSA c-us.
- Easy-to-operate through glasses keypad
- Aluminum or high grade stainless steel Exd enclosure
- Data logging to survey information
- USB communication for configuration or local data extraction
- Integrated HART communication protocol
- Modbus RS232/ RS485 communication option
- Easy K-factor and engineering unit configuration for volumetric or mass
- Display shows flow rate, total, measuring units and a flow rate indicating speedometer
- 7 digit flow rate/ total and 11 digit accumulated total
- Easy configuration with clear alphanumeric display
- Bright bi-color LED backlight
- Auto backup of settings and running totals
- Power requirements: Loop powered, batter or 9-27V DC
- Operational temperature: -40°C to 70°C.

## Totalizer Information



- Solid die cast or high grade SS316L enclosure
- Flow rate indicating speedometer in percentage
- Display with bright backlight
- Displayed function 11 digits(7mm,0.28")
- Bottom
- Side entry thread 1/2" NPT; 3/4" NPT; M20; M25
- USB connector via side entry
- Displayed function
- Engineering units
- 7 digits(12mm, 0.47")
- Easy-to operate through glass keypad
- Operational temperature:-40°Cto+70°C
- Bottom entry thread 3/4"NPT; 1" NPT; M25

Notice: Flowmeter model selection refer to Page 13 ( Liquid turbine flow meter)  
Page 16 ( Sanitary liquid turbine flow meter)  
Page 19 (Gas turbine flow meter)

# Fluidwell Turbine Flow Meter - F series

Sure Instrument is the officially appointed strategic partner for FLUIDWELL in China.

F series is an extensive selection of indicators, controllers and monitoring systems for liquid and gas applications as well as for level ,pressure and temperature measurement in industrial environments. Save on installation and maintenance costs. Experience less troubles and hassle. Porfit from its ruggedness and flexibility in mounting and vast range of function. Appreciate its simplicity and user-friendliness and broad and flexible applicability. It comes to high performance standard products and solutions for safe and hazardous area applications.



## Totalizer Information

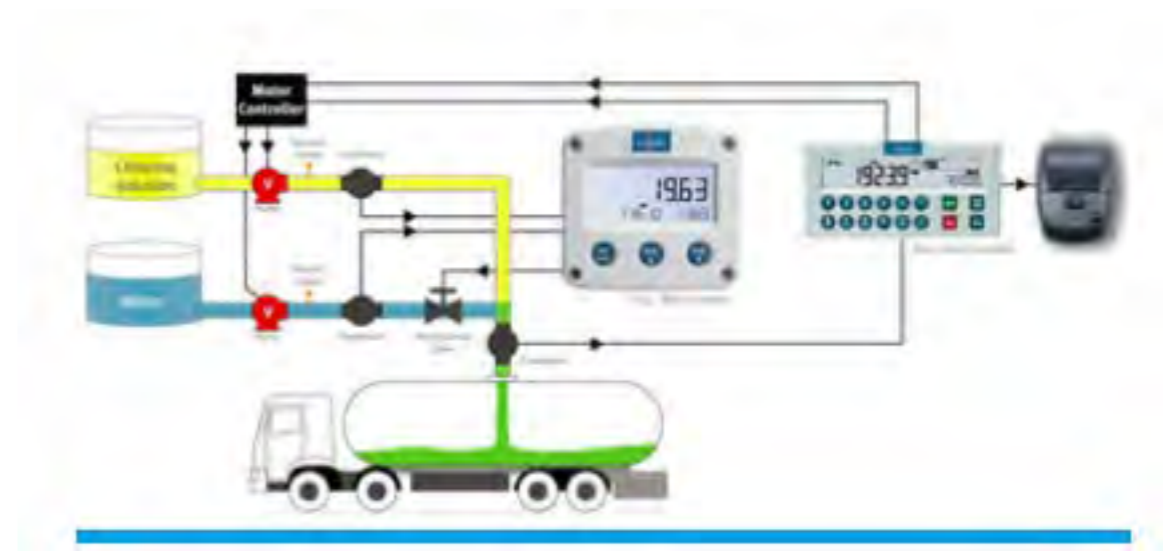
LED backlight, red flashing in case of an alarm



- Intrinsically Safe available: ATEX, IECEx, FM and CSA
- Measurement units
- Status indication
- Clear 8mm(0.31") alphanumeric digits
- Robust IP67( NEMA4X) field enclosure.
- 3 rugged buttons and user-friendly menu-structure
- Displayed function
- Trend indication
- Clear 17mm(0.67") numeric digits
- Displayed function
- Resistant to harsh weather conditions like snow, rain and -40 °C to 80°C



Notice: Flowmeter model selection refer to Page 09( Liquid turbine flow meter)  
Page 12( Sanitary liquid turbine flow meter)  
Page 15(Gas turbine flow meter)



# N410 Batch Controller

Sure Instrument is the officially appointed strategic partner for FLUIDWELL in China.



## Advantage

- Save time and cost with the easy to operate numerical keypad.
- Key information at a glance as the display simultaneously shows actual value, preset value, batch process indication, relay status and measuring units.
- Easy installation with the rugged aluminum DIN-size panel mount enclosure.

## Output

- Two field replaceable, heavy duty, mechanical relays (make-and-break/NO-NC), configurable for i.e. batching with one-stage or two-stage control.
- One transistor output for connection to PLC's or other controlling equipment.

## Input

- Ability to process various types of volumetric or mass flowmeter signals: Reed-switch, open collector, NPN, PNP or active 8/12/24V pulse signals.

## Application

- Accurate batching or filling of liquids where the batch size changes frequently.
- The N410 offers the perfect solution for batch control applications where a user-friendly instrument is required. Whether you focus on its clear display information, the very easy to operate numerical keypad or the easy menu-driven configuration structure.

## Feature

- Five control inputs for remote START, HOLD, RESUME, keypad lock and external alarm.
- 7 large digits for actual value, flow rate, total and 10 smaller digits for present value, accumulated total and batch count.
- Selectable on-screen engineering units; volumetric&mass.
- Power requirements: 24V DC / 110 - 230V AC.
- Sensor supply: 8.2 / 12 / 24V DC.
- No-flow monitoring.
- Automatic overrun correction.
- Modbus communication option RS232 / RS485

## Model Selection

Model	Suffix Code								Description
N410-	1	2	3	4	5	6	7	8	Batch Controller
Input Signal	P								NPN, open collector, reed-switch, active pulse signals
Communication	CB								Rs232 communication - Modbus RTU
	CH								Rs485 communication- 2wire- Modbus RTU
	CX								None
Panel Mount Front Enclosure			HB						Aluminum front panel - IP67( NEMA4X)
Additional Input Signal				IR					Remote control input to start, hold, reset, keypad lock and external alarm
Digital Output Signal					OR				2 field replaceable, mechanical relays( NO-NC) and 1 passive transistor output
Power Requirement						PG			24V DC and 110-230V AC, both with sensor supply
Hazardous Area							XX		Safe areas only
Other Option								ZS	PNP input signal instead of NPN input signal
								ZX	None

## Example

N410- 1 P 2 CH 3 HB 4 IR 5 OR 6 PG 7 XX 8 ZS

- 1 P: NPN, open collector, reed-switch, active pulse signals
- 2 CH: RS485 communication- 2wire- Modbus RTU
- 3 HB: Aluminum front panel - IP67
- 4 IR: Remote control input to start, hold, reset, keypad lock and eternal alarm
- 5 OR: 2 field replaceable, mechanical relays(NO -NC) and 1 passive transistor output
- 6 PG: 24V DC and 110-230V AC, both with sensor supply
- 7 XX: Flange DIN PN16
- 8 ZS:PNP input signal instead of NPN input signal



# Ultrasonic Flow Meter

TUF-2000H



TUF-2000P



TUF-2000S



### Hand-held Ultrasonic Type

TUF-2000H works on the transit time method. This is based on the principle that sound waves traveling with the flow will move faster than those traveling against it. The resulting difference in transit time is directly proportional to the flow velocity of the liquid and consequently to the flow rate.

### Portable Ultrasonic Type

TUF-2000P is available in a variety of configuration that permit the user to select an ultrasonic meter with feature suitable to meet particular application requirements. It could also provides the data printed service. Built-in min thermal printed with instant and timing print function and uplink over 20 measuring data to computer or internet.

### Wall Mounted Ultrasonic Type

TUF- 2000S is a fixed mounted transit-time ultrasonic flow meter, with clamp-on transducers for non-invasive liquid measurement. Our microprocessor based, user friendly, field programmable flow measurement technique allows no interruption of the process flow and has low installation cost.



Sensor



Cables



Charger (Power Supply)



Mounting Device



Aluminum Alloy Box

## Model Selection

Model	Suffix Code		Description
<b>TUF-2000</b>	<b>①</b>	<b>②</b>	<b>Ultrasonic Flowmeter</b>
<b>Host Type</b>	S		Wall Mounted Type
	H		Handheld Type
	P		Portable Type
<b>Sensor Type</b>		TS	DN15-DN100mm; -40...+90°C
		TM	DN50-DN700mm; -40...+90°C
		TL	DN300-DN6000mm; -40...+90°C
		HTS	DN15-DN100mm; -40...+160°C
		HTM	DN50-DN700mm; -40...+160°C



Optional: Thickness Gauge

## Specification

<b>Liquid Types</b>	Most clean liquids; liquids containing small amounts of suspended solids or gas bubbles	
<b>Measuring Principle</b>	Transit-Time	
<b>Converter Model</b>	TUF-2000P	Portable with Printer
	TUF-2000H	Hand-Held
	TUF-2000S	Wall-Mounted
<b>Pipe Size</b>	DN15...DN6000	
	TS	DN15...DN100
<b>Sensor Model</b>	TM	DN50...DN700
	TL	DN300...DN6000
	HTS	DN15...DN100
	HTM	DN50...DN700
<b>Max.Fluid Temperature</b>	TS; TM; TL: -40...+90°C	
	HTS; HTM: -40...+160°C	
<b>Accuracy</b>	±1%~±2% value of reading (0.5-30m/s)	
	±0.5% value of reading(online calibration)	
<b>Power Supply and Output (Depending on Model)</b>	(1) Rechargeable Battery(RS232)	
	(2) 110-230Vac(4-20mA/Pulse/RS485)	
	(3) 24V DC(4-20mA/Pulse/RS485)	
<b>Pipe Material</b>	Cast Iron; Stainless Steel	
	Ductile Iron Copper; PVC; Aluminum, Asbestos Fiberglass... etc	
	Tar Epoxy, Rubber, Morta	
<b>Liner Material</b>	Polypropylene, Polystyrol	
	Polystyrene, Polyester, Ebonite	
	Polyethylene, Teflon... etc	
<b>Language</b>	English; Chinese (Other's on request)	
<b>Engineer Unit</b>	M <sup>3</sup> ; Liter; US Gallon	
	Gallon; Million Gallon; Cubic Feet	
<b>Totalizer</b>	US Barrels; Imperial Barrels; Oil Barrel	
<b>Flow Rate</b>	7 digit; Forward; Reverse & Net Values	
<b>Host Material</b>	5 digit with decimal point	
<b>Weight</b>	Cast Aluminium	
	Around 7 KG/PCS	

# Ultrasonic Flow Meter

## DS116 Ultrasonic Flowmeter



### Feature

- Digital Correlation Transit Time Flowmeter
- Installation method: wall mount
- Flow Range:  $\pm 0.03$  ft/s ~  $\pm 16$  ft/s ( $\pm 0.01$  m/s ~  $\pm 5$  m/s)
- Accuracy:  $\pm 1.0\%$  of measured value
- Repeatability: 0.3%
- Pipe Size Range: 1" ~ 48" (25mm ~ 1200mm)
- Keyboard: 16 (4x4) touch keys
- Display: 20x2, alphanumeric, backlight LCD
- Power supply: 10-36V DC@1Amax
- Temperature:  $-40^{\circ}\text{C}$  ~  $80^{\circ}\text{C}$
- Output: OCT pulse output 0-10KHz, Relay output, 4-20mA optional Communication: RS232, Modbus Protocol

## DS348D Plus Multi-path Ultrasonic Flowmeter



### Feature

- Multi-path Ultrasonic Flowmeter
- Installation method: Wall mount
- Flow Range: 0.01 ~  $\pm 23$  ft/s (0.03 ~  $\pm 7$  m/s)
- Accuracy:  $\pm 0.5\%$  of measured value
- Repeatability: 0.15%
- Pipe Size Range: 100mm ~ 5000mm
- Keyboard: 16 (4x4) touch keys
- Display: 4.7 inch TFT LCD, touch button
- Power supply: 90-250VAC, 48-63 Hz
- Transmitter enclosure: IP65, die-cast aluminum enclosure

## PS116 Handheld Ultrasonic Flowmeter



### Feature

- Handheld Ultrasonic Flowmeter
- Installation method: Handheld
- 1G SD card high memory data logging, maximum memorize 512 days data.
- Flow Range: 0.03 ~  $\pm 40$  ft/s (0.01 ~  $\pm 12$  m/s)
- Accuracy:  $\pm 1\%$  ( $\pm 1.6$  ft/s ~  $\pm 16$  ft/s) ( $\pm 0.5$  m/s ~  $\pm 5$  m/s)
- Repeatability: 0.3%
- Output: 4-20mA
- Internal lithium power supply: 16hours
- Pipe size range: 1" ~ 48" (25mm ~ 1200mm)
- Transducer: IP68, CP magnet portable transducer, 5m cable



# Ultrasonic Level Flow Meter



## Description

This instrument determines the height from the bottom to the surface of the liquid under test by measuring the air propagation time, the time required for an ultrasonic wave emitted from the detector installed above the tested liquid to reflect on the level of the liquid, and then return to the detector. This product can be widely used for a high degree of measurement of the level of a variety of liquid; solid materials can also be used for distance measurement.

## Model Selection

Model	Suffix Code						Description
ULM-	①	②	③	④	⑤	⑥	Ultrasonic Level Meter
Distance	XX						05: 5m 10: 10m 15: 15m 60: 60m XX: On request
Power Supply		AC					220V AC
		DC					24V DC
Structure			S				Compact Type with local display
			L				Remote Type: 10m cable default
Communication				1			None
				2			RS485
Relay Output					1		None
					2		One Relay Output
					3		Two Relay Output
Probe Material						PO	Polyoxymethylene
						PV	PVDF
						PT	PTFE

ULM 05 AC 1 1 1 PT

- ① 05: 0...5 meter
- ② AC: 240Vac power supply
- ③ 1: 2 wire 4-20mA output
- ④ 1: No communication
- ⑤ 1: No relay output
- ⑥ PT: PTFE material

## Technical Data

<b>Maximum Measurable Distance (Depending on the model)</b>	(1)05m; (2)10m; (3)15m; (4)20m; (5)25m; (6)30m; (7)40; (8)50m (9) 60m
<b>Accuracy</b>	±0.25% of Rate ±0.5% of Rate
<b>Resolution</b>	(1)Range < 10m:05m (2)Range > 10m:10m
<b>Frequency</b>	40 KHz
<b>Output Signal</b>	4-20mA/RS485(Optional)
<b>Power Supply</b>	220V AC /24V DC
<b>Case Material</b>	PA6/ABS
<b>Blind Area</b>	0.2-0.9m
<b>Maximum Load</b>	750Ω
<b>Ambient Temperature</b>	-20...+55°C

## Feature

- Provides reliable, accurate, and non-contact level measurement
- Non-contact technology offers no moving parts to wear, jam, corrode
- FM approved explosion-proof making it ideal for use in hazardous locations
- Easy programming with 6 digit LCD display and simple menu structure
- Output range is adjustable with choices of inputting tank dimensions or by filling and emptying the tank while calibrating and it automatically and scaling to levels it senses
- Window cover allows easy viewing of display
- Fail-safe output options and diagnostic capabilities

# Oval Gear Flow Meter



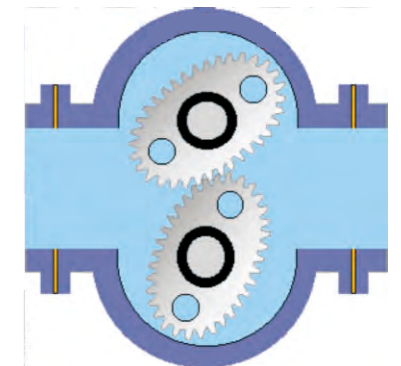
## Description

Oval gear flow meter is a pointer display. It is a kind of light volume flow meter of which the print wheel has cumulative count and zero. This flow meter is widely used in various industrial areas to control the liquid flow.

It is applicable to all types of liquid measuring, such as crude oil, diesel, gasoline and so on, with great range and high precision, convenient use and maintenance. Different materials selected can meet the petroleum, chemical, pharmaceutical, food, metallurgy, electricity, transportation and other fields of liquid flow measurement.

## Operating Principle

Fluid enters inlet port and then passes through the metering chamber. Inside the chamber, fluid forces the internal gears to rotate before exiting through the outlet port. Each rotation of the gears displaces a specific volume of fluid. As the gears rotate, a magnet on each end of the gear passes a reed switch in the top mounted register's circuit board.



## Flow Range

Diameter (mm)	Flow Range(m³/h)		Temperature
	±0.5% Accuracy	±0.2% Accuracy	
10	0.08~0.4	0.08~0.4	-20°C~+80°C (High Temp.is available on request)
15	0.3~1.5	0.5~1.5	
20	0.4~3	0.8~3	
25	0.8~6	1.5~6	
40	1.5~15	3~15	
50	3~20	8~24	
65	6~40	10~40	
80	8~60	12~60	
100	13~100	20~100	
150	19~190	38~190	
200	34~340	68~340	



## Model Selection

Model	Suffix Code							Description
LC-	1	2	3	4	5	6	7	Oval Gear Flowmeter
<b>Diameter</b>	XXX							010: DN10 100: DN100 200: DN200
<b>Converter Type</b>		M0						Mechanical Display; No Output
		M1						Mechanical Display; Pulse Output; 24V DC
		M2						Mechanical Display; 4-20mA Output; 24V DC
		B						LCD Display; No Output; Battery
		L1						LCD Display; Pulse Output; 24V DC
		L2						LCD Display; 4-20mA Output; 24V DC
		L3						LCD Display; 4-20mA + Pulse Output; 24V DC
<b>Reset Function</b>			Y					Yes
			N					None
<b>Accuracy</b>				02				±0.2% of Rate
				05				±0.5% of Rate
<b>Structure</b>					S			Standard Type
					T			High Temperature Type( 280°C)
					V			High Viscosity Type( 3000 cst)
<b>Body Material</b>						CI		Cast Iron
						CS		Cast Steel
						S4		SS 304
						S6		SS 316
<b>Connection</b>							DXX	D16: DIN PN16 Flange; D25: DIN PN25 Flange...
							AXX	A15: ANSI 150# Flange; A30: ANSI 300# Flange...
							JXX	J10: JIS 10K Flange; J20: JIS 20K Flange...

## For example

LC 100 M0 Y 02 T S4 D16

- 1 100: DN100
- 2 M0: Mechanical Display, no output with reset
- 3 Y: Reset function
- 4 02: Accuracy: 0.2% of rate
- 5 T: High temperature type
- 6 S4: SS304 body material
- 7 D16: Flange DIN PN16



# Variable Area Flow Meter

## Description

The Variable Area Flow meter is an instrument for measuring the flow of liquids or gases in pipelines. It includes a vertical tube through which the fluid flows whose diameter increases from the bottom to the top and a float which can move vertically in the tube. As the flow increases this float moves to a higher position until its resistance to the fluid flow is balanced by the float's buoyed weight in the fluid, a value which is constant and independent of the flow rate. The position of the float is a measure of the flow rate. The flow rate values can be read on a scale.

## Feature

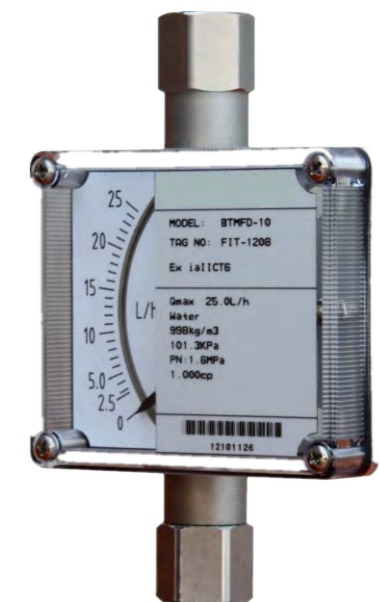
- Mechanical display and LCD display
- Robust and universal
- The short-stroke design allows the measurement of high flow rate using a relative short metering tube
- Special application is for hazardous, dangerous or aggressive fluid, for high temperature and high pressure rates
- All stainless steel design provides a safe measurement of a variety of liquids, gases and steam- The measuring section can be equipped with a heating jacket
- Standard rotameter is mounted in a vertical pipeline with flow direction upwards



Exia II CT4

## Technical Data

<b>Application Range</b>	(1)Gas;(2)Liquid;(3)Steam
<b>Turndown Ratio</b>	10:1
<b>Accuracy(Refer to the accuracy on the nameplate)</b>	±1.0% ; ±1.5%
<b>Temperature</b>	
<b>Max.Process Temperature</b>	T1 level:100°C T2 level: 250°C T3 level: 350°C
<b>Pressure</b>	
<b>Nominal Operating Pressure</b>	DN15...DN50: ≤4.0Mpa DN65...DN200:≤1.6Mpa
<b>Max.Pressure Rating</b>	DN15:32Mpa;DN25:25Mpa;DN50:20Mpa DN80:10Mpa;DN100:6.4Mpa DN125...DN150:4.0Mpa
<b>Connection</b>	Thread ; Tri-clamp; Wafer; Flange



## Flow Range

DN	Float Number	Fluid:Water(L/h)		Fluid Air (Nm <sup>3</sup> /h)	Pressure Loss (Kpa)
		Normal Type SS304	Corrosion Type PTFE	Normal Type SS304	
15	1A	2.5-25	--	0.07-0.7	1.5
	1B	4.0-40	2.5-25	0.11-1.1	1.5
	1C	6.3-63	4.0-40	0.18-1.8	1.5
	1D	10-100	6.3-63	0.28-2.8	3
	1E	16-160	10-100	0.48-4.8	3
	1F	25-250	16-160	0.7-7	3
	1G	40-400	25-250	1.0-10	3.5
	1H	63-630	40-400	1.6-16	3.5
20 & 25	2A	100-1000	63-630	3-30	1.5
	2B	160-1600	100-1000	4.5-45	3
	2C	250-2500	160-1600	7-70	5
	2D	400-4000	250-2500	11-110	8
32	3A	400-4000	400-4000	12-120	3
	3B	500-5000	500-5000	15-150	4
	3C	600-6000	--	18-180	8
40	4A	500-5000	400-4000	12-120	3
	4B	600-6000	500-5000	16-160	5
50	5A	630-6300	600-6000	18-180	3
	5B	1000-10000	630-6300	25-250	4
	5C	1600-16000	1000-10000	40-400	8
65	6A	1200-12000	1200-12000	48-480	8
	6B	1600-16000	1600-16000	60-600	16
80	6C	2000-20000	2000-20000	75-750	22
	8A	2500-25000	1600-16000	60-600	14
100	8B	4000-40000	2500-25000	80-800	14
	10A	6300-63000	4000-40000	--	30
150	15A	20000-100000	--	--	45



## Model Selection

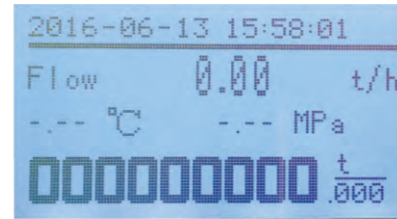
Model	Suffix Code										Description
SH250-	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	<b>Variable Area Flowmeter</b>
Diameter	XXX										015: DN15 100: DN100 200: DN200
Converter Type	N										Mechanical Display; No Output
	A1										Mechanical Display; 0-1000Hz Output
	A2										Mechanical Display; 4-20mA Output; 24V DC
	B										LCD Display; No Output; Battery
	C										LCD Display; Pulse ; 24V DC
D											LCD Display; 4-20mA; 24V DC power
	<i>Notice:</i>										<i>Rs485 and Hart are optional for C, D converter</i>
Flow Range				XX							Refer to the Range Table
Fluid					L						Liquid
					G						Gas
Material						S4					Body and Float: SS304
						S6					Body and Float: SS316
						SF					Body: SS304; Float: PTFE
						XX					On request
Installation							H				Horizontal Installation
							V				Vertical Installation
Structure									1		Standard Structure
									2		Heat Insulation
									3		Damper for Gas Measurement
									4		High Temperature
									5		High Pressure
Explosion Proof										NA	Safety Field without Ex-proof
										BT	ExdIIBT4
										CT	Exia II CT4
Connection											DXX D16: DIN PN16 Flange; D25: DIN PN25 Flange...
											AXX A15: ANSI 150# Flange; A30: ANSI 300# Flange...
											JXX J10: JIS 10K Flange; J20: JIS 20K Flange...
											WAF Wafer Connection
											THR Thread Connection ( Diameter <=DN50)
											TRC Tri-clamp Connection(Diameter<=DN50)

### Example:

SH250 ① 050 ② N ③ Y ④ 5C ⑤ L ⑥ S4 ⑦ V ⑧ 1 ⑨ BT ⑩ A15

- ① 050: DN50
- ② N: Mechanical Pointer Display without Output
- ③ Y: Reset function
- ④ 5C: 1.6-16m<sup>3</sup>/h
- ⑤ L: Liquid measurement
- ⑥ S4: SS304 body material
- ⑦ V: Vertical installation
- ⑧ 1: Standard Structure
- ⑨ BT: ExdIIBT4
- ⑩ A15: Flange ANSI 150#

# Totalizer



## Description

FX2000F is a set flow temperature and pressure compensation, trade settlement, power records, data is stored as a multi-functional integrated flow totalizer. In accordance with the relevant international standards, national and industry standards, this instrument has established a variety of flow mathematical models for different flow sensors and media in order to have accurate flow measurement and calculation. It can be widely used in the trade settlement and calculating management network of petrochemical, chemical, metallurgy, electric power, light industry, medicine, city gas, heating and other industries.

## Unit

Set the channel units to participate in the compensation calculation. Group of units for each channel are as following.  
 Differential pressure: Pa, kPa  
 Frequency: Hz  
 Volume: L/h, m<sup>3</sup>/h, km<sup>3</sup>/h  
 Flow: use flow units, channel units are not available, kg/h, L/min, t/h, m<sup>3</sup>/h, km<sup>3</sup>/h  
 Temperature: °C

## Data Records

- While recording the instantaneous flow rate, temperature, pressure, differential pressure, the amount of the instantaneous frequency
- Record interval of 1 min / 2 min / 5 min / 10 min / 20 min / 30 min / 60 min optional

## Measuring Medium

- Saturated steam (temperature & pressure compensation)
- Superheated steam
- Water
- General liquids
- Single gas (support 18 kinds of standard gas: air Air, nitrogen N<sub>2</sub>, oxygen O<sub>2</sub>, helium He, hydrogen H<sub>2</sub>, argon Ar, CO, carbon dioxide CO<sub>2</sub>, hydrogen sulfide H<sub>2</sub>S, ammonia NH<sub>3</sub>, methane CH<sub>4</sub>, ethane C<sub>2</sub>H<sub>6</sub>, propane C<sub>3</sub>H<sub>8</sub> and butane C<sub>4</sub>H<sub>10</sub>, ethylene C<sub>2</sub>H<sub>4</sub>, acetylene C<sub>2</sub>H<sub>2</sub>, propylene C<sub>3</sub>H<sub>6</sub>, butene C<sub>4</sub>H<sub>8</sub>)
- General gas
- Mixed gas
- Artificial gas

## Signal

- Traffic signal: 4-20mA and frequency input support. 4-20mA input to provide a set of DC24V power distribution, provides a set of input frequency and a group DC12V DC24V power distribution.
- Temperature signal: support 4-20mA, PT100, PT1000 inputs.
- Pressure signal: 4-20mA input support. Providing a set of DC24V power distribution
- Switch signal: Support mains failure alarm
- Transmission output: 4-20mA transmitter output support
- Alarm Output: Supports a group of relay contact output

## Model Selection

Model	Suffix Code								Description
FX2000F-	①	②	③	④	⑤	⑥	⑦	⑧	Totalizer
Flow Signal	01								4-20mA( 24V DC)
	02								Frequency( 0... 10000Hz )
	03								Pulse
Temperature Signal		NA							None
	04								4-20mA
	05								Thermal Resistance( PT100<-200~650°C>)
	06								Thermal Resistance (PT1000<0~300°C>)
Pressure Signal			NA						None
			07						4-20mA
Alarm Output				NA					None
				08					One Line Alarm
				09					Two Lines Alarm
Communication					NA				None
					10				Modbus- RS485
					11				RS232
Power Supply for Sensor						NA			None
						1P			One channel
						2P			Two channel
Device Power							AC		110-240V AC
							DC		24V DC
USB Storage								NA	None
								U	U Disk(4GB)

## Example:

FX2000F ① 01 ② 04 ③ 07 ④ 08 ⑤ 10 ⑥ NA ⑦ AC ⑧ U

- ① 01: 4-20mA flow signal
- ② 04: 4-20mA temperature signal
- ③ 07: 4-20mA pressure signal
- ④ 08: One line alarm output
- ⑤ 10: Modbus RS485 communication
- ⑥ NA: None power supply for sensor
- ⑦ A: 110-240V AC device power supply
- ⑧ U: U Disk( 4GB) storage



# Ultrasonic Heat Meter



## Description

Ultrasonic Heat meters are gaining wide usage in commercial, industrial and medical applications. Major benefits of utilizing this type of flowmeter are higher accuracy, low maintenance (no moving parts), noninvasive flow measurement, and the ability to regularly diagnose health of the meter. This application note is intended as an introduction to ultrasonic time-of-flight (TOF) flow sensing using the TDC1000 ultrasonic analog-front-end (AFE). Information regarding a typical off-the-shelf ultrasonic flow sensor is provided, along with related equations for calculation of flow velocity and flow rate. Included in the appendix is a summary of standards for water meters and a list of low cost sensors suitable for this application space.

## Feature

- Size from DN15...200
- LCD display with 8 digitals
- Both measuring the hot or cold medium
- Temperature sensor material is platinum PT1000
- Patented product
- No moving parts
- Flexible installation
- RS485 communication, infrared window, remote control
- Battery's life around 6 years

## Flow Range

Diameter (mm)	Min (m³/h)	Normal (m³/h)	Max (m³/h)
15	0.03	1.5	3
20	0.05	2.5	5
25	0.07	3.5	7
32	0.12	6	12
40	0.2	10	20
50	0.3	15	30
65	0.5	25	50
80	0.8	40	80
100	1.2	60	120
125	2.0	100	200
150	3.0	150	300
200	5.0	250	500

## Technical Data

Accuracy	±2.0%; ±3.0%
Pressure Drop	< 10kPa/qp
Max.Working Pressure	1.6MPa
Temperature Range	4~95°C
Temperature Difference	3~70K
Min.Temperature Difference	3K
Temperature Resolution	0.01°C
Ambient Range	A Type,B Type
Battery's Lifetime	Over 6 Years
Installation	Horizontal; Vertical; Slope
Sensor	Platinum PT1000
Protection Level	IP54, IP65, IP67, IP68
Digital Display	8 Numbers

## Model Selection

Model	Suffix Code	Description
RL-	① ② ③ ④ ⑤ ⑥	Ultrasonic Heat Meter
Diameter	XXX	Stand for diameter 020: DN20 200: DN200
Accuracy	2 3	±2% of rate ±3% of rate
Communication	R N	RS485 None
Infrared Function	Y N	Yes None
Installation	V H S	Vertical Horizontal Slop
Protection Rating	4 5 7 8	IP54 IP65 IP67 IP68

# Temperature Transmitter



## Description

A temperature transmitter is an electrical instrument that interfaces a temperature sensor (e.g. thermocouple, RTD, or thermistor) to a measurement or control device (e.g. PLC,DCS, PC, loop controller, data logger, display, recorder, etc.)Typically, temperature transmitters isolate, amplify, filter noise, linearize, and convert the input signal from the sensor then send(transmit)a standardized output signal to the control device.

## Feature

- High accuracy 2-wire temperature transmitter
- 1000 ohm, Class A platinum RTD sensing element
- 4-20mA analog output signal
- Temperature ranges of 0-100°C or 0-300°F

## Model Selection

Temperature Transmitter	Description		
Type	P	Thermal Resistance-200...+600°C ; PT100	
	B	Thermocouple: Platinum-rhodium 30--platinum-rhodium6 1600°C	
	K	Thermocouple: NiCr 700-1200°C	
	E	Thermocouple: NiCr-Constantan 350-750°C	
	F	Thermocouple: F-Constantan 300-600°C	
channel	C	Thermocouple: Cu-Constantan 150-350°C	
	1	Single Channel	
	2	Two Channel	
	Installation	0	No Thermowell
		1	No fix accessory
2		Thread connection	
3		Movable flange	
4		Fixed flange	
Thermowell	5	On request	
	0	Metal Thermowell φ 16	
	1	Metal Thermowell φ 20	
	2	Metal Thermowell φ 8	
	3	Metal Thermowell φ 10	
	4	Metal Thermowell φ 12	
Junction Box	5	Nonmetallic Thermowell φ 16	
	6	Nonmetallic Thermowell φ 25	
	N	No Junction box	
Display	W	Water proof	
	E	Explosion type	
	N	None display	
Output	L	LED display	
	O	Original Signal( mV or resistance)	
	A	4-20mA	

# Pressure Transmitter

## Specification



Pressure range	0-±0.1~±100kPa, 0 - 50Pa~1000MPa		
Accuracy	0.1%FS; 0.2%FS; 0.5 %FS		
Supply voltage	24V(12~36V)DC		
Pressure type	Gauge pressure(G), Absolute pressure(A), Sealed pressure(S), Negative pressure (N).		
Process connection	G1/2,M20*1.5~1/4NPT,1/2NPT, Customized		
Electrical connector	Cable, Terminal block		
Output signal	4-20mA (1-5V); 4-20mA with HART protocol; 0-10mA(0-5V); RS485		
Compensation range	-10~70° C		
Operation temperature	-40~85 °C		
Maximum pressure	Measurement upper limit	Overload	Long term stability
	<50kPa	2~5 times	<0.5%FS/year
	≥50kPa	1.5~3 times	<0.2%FS/year

Note: When range < 1kPa, only no corrosion or weak corrosive gas can be measured.

## Model Selection

Model	Suffix Code								Description
PT-	①	②	③	④	⑤	⑥	⑦	⑧	Pressure Transmitter
Diaphragm	1								Ceramic Piezoresistive
	2								Diffused Silicon
	3								Ceramic Capacitors
Explosion Rating	NA								None
	BT								ExdIIBT4
Connector Material	S6								SS316
	S4								SS304
Connection		1							M20*1.5(Inner Hole 3mm) Male
		2							M20*1.5(Inner Hole 10mm) Male
		3							G1/2" Male ( Inner Hole 3mm)
		4							G 1/2" Male( Inner Hole 10mm)
		5							1/2" NPT Male
		6							On request
Signal Output				A					4-20mA
				1					1-5V
				2					0-10V
Display Type					C				LCD
					E				LED
					N				None
Accuracy						2			0.2%
						5			0.5%
Measuring Form							G		Gage Pressure
							A		Absolute Pressure

# Gas Roots Flow Meter

## Description



Mechanical + digital display type

It is a positive displacement, rotary type gas meter designed for continuously measuring and indicating the accurate measurement of gas in a pipeline. Gas Roots flow meters are suitable for handling most types of clean, dry, common gases at either constant or varying flow rates. Meters of standard construction are not directly suitable for handling acetylene, biogas or sewage gas. Contact the factory for information on specially constructed meters made of materials directly compatible with these and other gases.

## Application

For some gas industry business accounting which used in some fields,like, restaurant, hotels, gas pressure regulation station, civil boiler, etc... Also available to measure some gases like, propane, nitrogen and others which have not corrosive mediums.



Digital display compensation type

## Specification

Connection	DIN PN16
Accuracy	±1.5% of rate
	±1.0% of rate
Condition	Fluid Temperature:-10...+60°C
	Ambient Temperature:-30...+60°C
	Relative Humidity:5%-90% RH
	Atmospheric Pressure:86...106Kpa
Power Supply	Main Power:24V DC
	Backup Battery:3.6V DC Lithium Battery
Power Consumption	<1W
Output	Pulse
	4-20mA
	IC card
	Modbus RS485

## Model Selection

Model	Suffix Code						Description
LLQ-	①	②	③	④	⑤	⑥	<b>Gas Roots Flowmeter</b>
Diameter	XXX						025: DN25 100: DN100 250: DN250
Flow Range	Q-XX						Refer to table
Converter Type	N						Basic Meter: Mechanical display without output
	C						Digital display; Temperature and pressure compensation; Pulse; 4-20mA; Optional: Modbus RS485; Control signal for IC card
	D						Digital Display; Automatic Temperature and pressure compensation Standard output: 4-20mA/ Pulse / Control signal for IC card Optional: Modbus RS485
Accuracy	10						±1.0% of rate
	15						±1.5% of rate
Pressure Rating	WP1						1.0 Mpa
	WP2						1.6 Mpa
Connection	DXX						D16: DIN PN16 Flange; D25: DIN PN25 Flange; DN40: DIN PN40 Flange...
	AXX						A15: ANSI 150# Flange; A30: ANSI 300# Flange; A60: ANSI 600# Flange...
	JXX						J10: JIS 10K Flange; J20: JIS 20K Flange; J40: JIS 40K Flange...

## Flow Range

Diameter	Model	Start Rate m³/h	Max Flow Rate m³/h	Pressure Loss Pa	Pressure Rate Mpa	Accuracy	Turndown Ratio	Body Material
DN25	Q-22	0.07	22	150	1.2	1.5/1.0	35:1	Aluminum Alloy
	Q-40	0.08	40	160	1.2	1.5/1.0	55:1	
DN32	Q-22	0.07	22	150	1.2	1.5/1.0	35:1	
	Q-40	0.08	40	160	1.2	1.5/1.0	55:1	
DN50	Q-65	0.07	65	170	1.2	1.5/1.0	90:1	
	Q-85	0.07	85	280	1.2	1.5/1.0	100:1	
	Q-110	0.1	110	320	1.2	1.5/1.0	120:1	
DN80	Q-140	0.1	140	380	1.2	1.5/1.0	130:1	
	Q-240	0.18	240	350	1.2	1.5/1.0	80:1	
DN100	Q-240	0.18	240	350	1.2	1.5/1.0	80:1	
	Q-330	0.18	330	290	1.2	1.5/1.0	150:1	
	Q-450	0.3	450	320	1.2	1.5/1.0	130:1	
DN150	Q-650	0.8	650	470	1.2	1.5/1.0	30:1	
	Q-1000	1.2	1000	550	1.2	1.5/1.0	40:1	
DN200	Q-1600	1.2	1600	590	1.2	1.5/1.0	35:1	

## Fluorescence Dissolved Oxygen



CE	Low Voltage Directive 2014/35/EU
	Electromagnetic Compatibility Directive 2014/30/EU
	RoHS 2 Directive 2011/65/EU
	EN 61010-1:2010; EN 61316-1:2013

### Operating Principle

The DO7 sensor is based on the ability of selected substances to act as dynamic fluorescence quenchers. The fluorescent indicator is a special platinum porphyrin complex embedded in a gas permeable foil that is exposed to the surrounding water. A black optical isolation coating protects the complex from direct incoming sunlight and fluorescent particles in the water.

The sensing foil is pushed against a sapphire window by a screw mounted securing plate, the foil is excited by modulated green light, and the phase of a returned red light is measured, the duration and intensity of the fluorescence are directly dependent on the amount of oxygen in the surrounding. With little to no oxygen, the response is long and intense. Oxygen quenches the fluorescence response so as the oxygen level increases the response becomes shorter and less intense. DO7 sensor use phase difference to calculate the oxygen level.

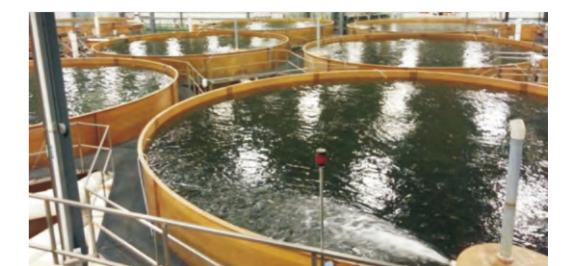
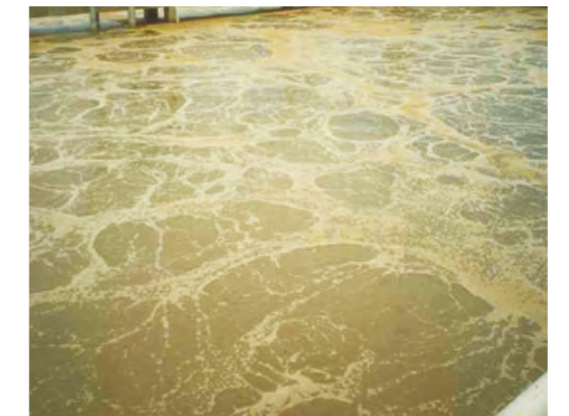
### Application

The DO7 is designed for the continuous measurement of dissolved oxygen in water. Typical applications include:

- The measurement and control of the oxygen in aeration basins
- The monitoring of oxygen in the effluent from a sewage treatment plant,
- The measurement and control of the oxygen content of public water supplies,
- The measurement and control of the oxygen at fish farms.
- The oxygenation of drinking water.

### Specification

<b>Measure principle</b>	Optical measure by luminescence
<b>Range</b>	0.00~20.00ppm; 0.00~20.00mg/l, 0~200%
<b>Resolution</b>	0.01
<b>Accuracy</b>	±0.1mg/l; ±0.1ppm; ±1%
<b>Respond Time</b>	T90<60s
<b>Operate Temp.</b>	0~50°C
<b>Store Temp.</b>	-10~60°C
<b>Protection</b>	Immersible, IP68
<b>Pressure</b>	5bar
<b>Weight</b>	0.45kg(Sensor & 3 meters cable)
<b>Material</b>	SS316L, Titanium optional
<b>Digital Output</b>	Modbus RS485
<b>Power</b>	24V DC (18~36V DC)
<b>Dimension</b>	Dia. 1.42", & 8.27" length



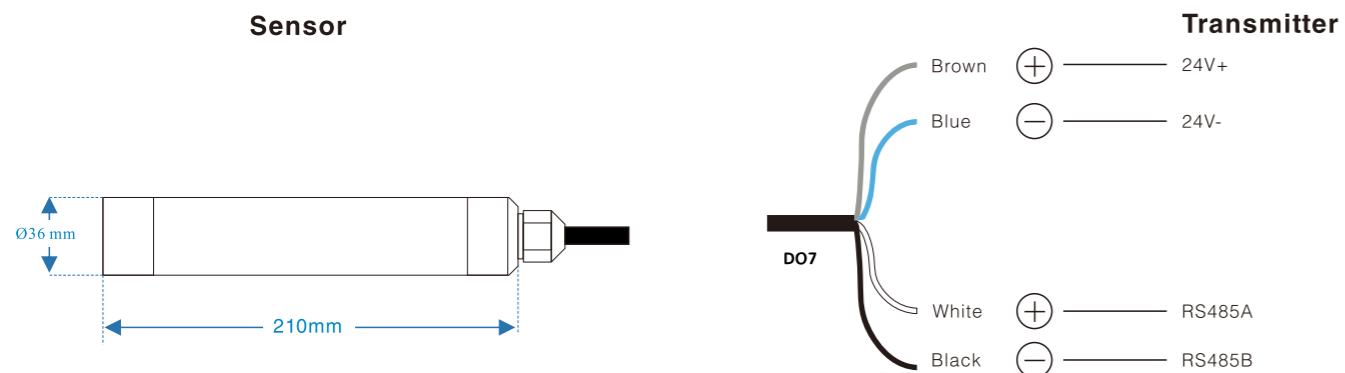
## Feature

- High precision and accuracy. Measure absolute oxygen concentrations without field calibrations
- Integrates directly into the DO7 with Smart Sensor technology - "Plug & Play"
- No membrane, stirring/flow, or cleaning required
- Ultra-rugged construction – 316L, Titanium options
- Sapphire sensor window - extremely scratch resistant
- All of the optics and electronics are solid-state with no moving parts
- Optical sensor is not damaged by ambient light, unlike other luminescent DO technologies
- Fully compatible with PC software Delta-Phase View™ for easy setup and data logging
- Low sensitivity to fouling
- Fast response time

## Model Selection

Model	Suffix Code	Description
DO7-	①	<b>Optical Dissolved Oxygen</b>
	C10	10' cable
Cable Length	C30	30' cable
	C50	50' cable
	XX	On request

## Wire Connection



## Transmitter



GDC-01/02 Terminal  
Single or Dual-Channel



GDC-04/06/08 Terminal  
Multi-channel up to 8



Handheld Terminal

## Turbidity & SS Sensor



## Operating Principle

The TS7 sensor uses a long life near infrared (880nm) LED light source, and is designed in line with ISO7027 / EN27027 standard scattered light principle. The scattered light method indicates that in the measuring water, the light emitted from the sensor light source is reflected when it encounters the suspended solids. The reflected light also known as the scattered light is the collected by the optical detector arranged at a 90-degree angle with the light source.



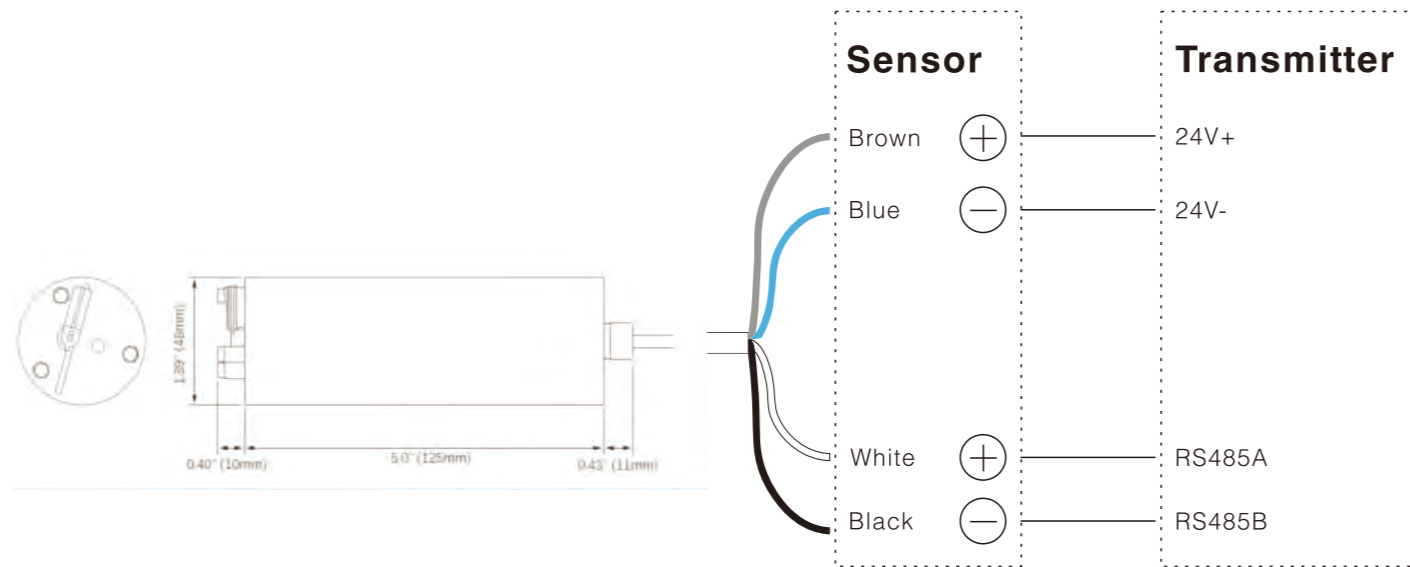
CE	Low Voltage Directive 2014/35/EU
	Electromagnetic Compatibility Directive 2014/30/EU
	RoHS 2 Directive 2011/65/EU
	EN 61010-1:2010; EN 61316-1:2013



The turbidity is measured based on the intensity of the detected scattered light and the concentration of the suspended matter in the water. This is called the 90° scattered light method. With the simple optical structure, the TS7 sensor has a high and balanced sensitivity to the suspended particles of various sizes. The higher turbidity in the water, the higher the amount of scattered light the TS7 sensor receives. Nephelometric Turbidity Units (NTU) are the units of measurement used by a nephelometer meeting EPA design criteria. Turbidity is expressed in NTU, which is based on the light-scattering properties of a standardized formazin polymer solution.

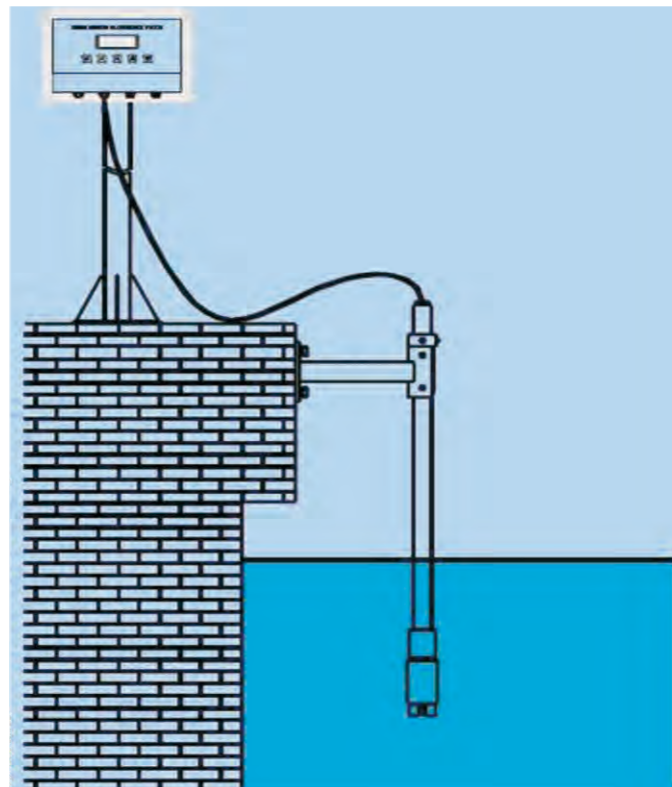
<b>Measuring Principle</b>	Near infrared LED (880nm) and 90° scattered light method in accordance with ISO 1027/EN 27027
<b>Range</b>	0~500NTU; 4000NTU 0~1250 mg/L; 0~50g/L
<b>Resolution</b>	0.01to 1NTU 0.01 to 1mg/l
<b>Unit</b>	NTU, FTU, ppm, mg/L, g/L
<b>Accuracy</b>	<±1%FS(Turbidity) <±2%FS(SS)
<b>Repeatability</b>	±2%FS
<b>Operate Temp</b>	32 to 122 °F (0 to 50°C)
<b>Store Temp</b>	14 to 140 °F (-10 to 60°C)
<b>Protection</b>	Immersible, >IP68
<b>Pressure</b>	5bar
<b>Power</b>	24V DC ± 10% from GDC
<b>Consumption</b>	At regular operation: 50mA(Max) At cleaning operation: 240mA(Max)
<b>Digital Output</b>	Modbus RTU
<b>Auto-Cleaning</b>	Automatic wiper cleaning system
<b>Material</b>	SS316L, Sapphire Glass
<b>Weight</b>	38.8Oz (1.1kg Sensor with 30' cable)

## Wire Connection



## Model Selection

Model	Suffix Code	Description
<b>TS7-</b>	<b>1</b>	<b>Turbidity &amp; SS Sensor</b>
<b>Cable Length</b>	C10	10" Cable
	C30	30" Cable
	C50	50" Cable
	XX	On Request



## In Situ Spectra Analyzer



## Description

SA-9 spectrometer probes use standardized spectral algorithms taking in to account the complete absorption spectrum of the water (200 - 750 nm in case of UV/Vis probe) for determination of organic sum parameters such as COD, TOC, BOB and DOC. Furthermore, SA-9's spectral compensation for light absorbing particles and turbidity provides a unique method that allows the monitoring of dissolved organic substances without the need for sample pre-treatment.

The validated spectral calibrations, that use multiple wavelengths for monitoring of each parameter, allow much more accurate and robust measurements than with where single wavelength measurement. Using field special calibrations, it is even possible to distinguish various fractions of organic carbon groups using specific features of the absorption spectrum. In particular relations between particular parts of the spectrum and (bio) degradability or organic substances have been established. Such relations allow optimization of the treatment processes used to reduce organic contaminations, for example biological processes in waste water treatment plants. In this latter case, optimization is made possible by the on-line monitoring of the amount of organic substances that can be degraded by micro-organisms (BOD). Using this knowledge, the amount of waste that is fed into the treatment plant can be managed in such a way that the activated sludge is able to most efficiently reduce the organics or alternatively nutrient dosing can be controlled which ensures an optimal concentration at all times (no under or over-dosing).

## In Situ Spectra Analyzer

- On line multi-parameter spectrometry
- Smallest mechanical scale
- Xenon Flash light, 50 years life
- Optical path length: 2,5, 10,20, and 35mm
- Stainless steel measuring head, saltwater-proof
- Pre-calibration and advance calibration
- Fully integrated air pressure cleaning
- No chemical need, No secondary pollution

## Application

- Drinking water
  - Quality control
  - Alarm system
- Waste water
  - Effluent monitoring
  - Analysis of trends
  - Early detection of disposal(fingerprint)
- Process water
  - Process monitoring in industrial facilities
  - Control of water treatment



## Measuring Scale & Optic Path Length Application

Application	WWTP Influent Sewer		WWTP Aeration	WWTP effluent	River water	
	2mm	5mm	1mm	5mm	5mm	35mm
NO3-N mg/l	0.5-10		0.1-20	0.2-25	0.3-70	0.1-10
COD mg/l	25-3750	10-1500		2-500		
BOD mg/l	20-1250	10-500		2-300		
TOC mg/l					1-150	0.1-20
DOC mg/l					0.5-75	0.1-10
SAC25 Abs/m	5-750	2-300		2-300	2-300	0.1-40
TSS mg/l	25-2500	10-1000	100-8000	2-500		
Turbidity NTU/FNU					5-1400	0.5-150
O3 mg/l				0.1~10		0.1~10
H2S mg/l	0~25	0~50				

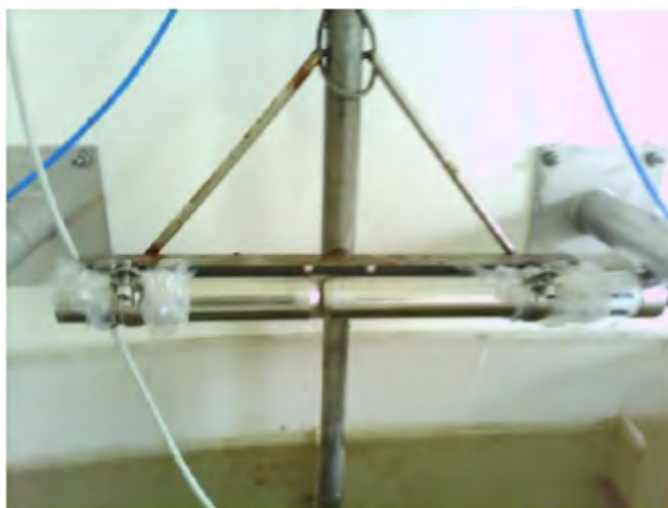
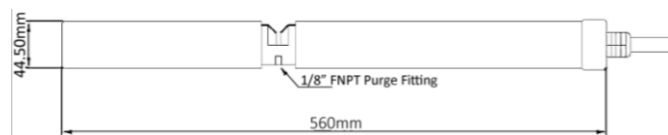
\*Based on the collected water matrices of the described "global calibration".

\*Precision equals corresponding lower limit of monitoring range (e.g.: application aeration, parameter NO3-N precision +/- 0.1 mg/l)

## Specifications

### Technical

- System UV-Vis Spectrum(190-720nm)
- Measuring principle Spectral analysis
- Optical path length 2/5/20/35mm
- Light source Xenon flash light
- Accuracy 2% of reading
- Resolution 0.5% of scale
- Temperature Range -10 ...50 deg cel



### Interface

- RS232, RS485, 9600; div.protocols, e.g Modbus
- Modbus for the connection with other sensors
- USB

## Coriolis Mass Flow Meter



SCM-Series Coriolis Mass Flow Meter directly measures the "Mass" of the medium with high accuracy based on the Coriolis Principle ( Coriolis Force). The accuracy would not be affected by any factors like the temperature, pressure, density, viscosity, etc. And the compensation calculation is not required. The Coriolis Mass Flow Meter consists of two parts: the Sensor and the Transmitter. The Coriolis Mass Flow Meter is designed and produced based on the national standard of explosion-proof standards. The Explosionproof standard is Exd ib II Ct5 Gb.

Coriolis Mass Flow Meter could directly measure the " Mass" of the liquid. And the accuracy is the highest among all types of flow meter, saying, 0.1~0.2%. The range of application is very large, and it could be used for the medium that difficult to be measured, like, high temperature, high pressure, high viscosity, double phases, triple phases. The requirements for the installation are low, the straight pipe requirement in front of and behind the Coriolis Mass Flow meters are low. They are more reliable, stable, and maintenance level is low.



<b>Application</b>	Suitable for liquid, gas, liquid-solid, Liquid-gas mass measurement or volume measurement
<b>Material of Pipeline</b>	SS316L/ Hastelloy HC
<b>Pressure</b>	Refer to chart shown above. Special orders would be placed for high pressure
<b>Medium Temperature</b>	-50°C~150°C -50°C~250°C -50°C~350°C -100°C~350°C
<b>Environment Temperature</b>	Sensor: -40°C~150°C; Transmitter: -20°~70°C
<b>Flow Rate Measurement Accuracy</b>	0.2%; 0.1% optional
<b>Density Measurement Accuracy</b>	0.002g/cm3;0.001g/cm3 optional
<b>Repeatability</b>	0.10% Flow Rate±[1/2(Zero Point Stability/ Flow Rate)*100]% flow rate
<b>Output Signal</b>	4~20mA Load Resistance<500Ω( Instantaneous or Density optional) 0~10kHz Instantaneous Flow Rate pulse signal; Standard RS485 Communication
<b>Explosion-proof Symbol</b>	Ex d ib II CT5 Gb

## Flow Range

### V Type

Specification	DN(mm)	Liquid Flow Range ( kg/h)	K – gas coefficient
SCM-V-005	5	600	60
SCM-V-015	15	6000	70
SCM-V-025	25	18000	70

Note: gas flow range = liquid flow range x gas process density / K.

### U Type

Model	DN(mm)	Liquid Flow Range(kg/h)	K – gas coefficient
SCM-U-001N	1	20	60
SCM-U-002N	2	60	60
SCM-U-005N	5	300	70
SCM-U-010N	10	1000	80
SCM-U-015N	15	6000	90
SCM-U-025N	25	10000	140
SCM-U-040N	40	20000	140
SCM-U-040H	40	30000	140
SCM-U-050N	50	30000	140
SCM-U-050H	50	60000	160
SCM-U-080N	80	60000	160
SCM-U-080H	80	180000	215
SCM-U-100N	100	100000	200
SCM-U-100H	100	280000	230
SCM-U-150N	150	300000	230
SCM-U-150H	150	640000	240
SCM-U-200N	200	1100000	250
SCM-U-250N	250	1800000	300

Note: gas flow range = liquid flow range x gas process density / K.



U Type



V Type

## Model selection

Model	Suffix Code												Description
<b>SCM-</b>	1	2	3	4	5	6	7	8	9	10	11	12	Coriolis Mass Flowmeter
<b>Type</b>	V												V Type
	U												U Type
<b>Diameter</b>	XXX												"Stand for diameter001:DN1; 010:DN10100:DN100;"
<b>Signal Output</b>	1												4-20mA/0-10KHz
<b>Communication</b>		1											RS485
			2										Hart
				3									PF
					4								FF
						5							None
<b>Pressure Rating</b>					16								1.6Mpa
					40								4.0Mpa
					63								6.3Mpa
					XX								On request(10Mpa,16Mpa are for options)
<b>Temperature Rating</b>						T1							-50~+150°C
						T2							-50~+250°C
						T3							-50~+350°C
						T4							-200~+150°C
<b>Wet Part Material</b>						S6							SS316
						HC							Hastelloy Alloy C
						XX							On request
<b>Accuracy Rating</b>							01						0.10% of rate
							02						0.20% of rate
							XX						On request
<b>Connection</b>									AXX				ANSI Flange;A15:ANSI 150#;A30:ANSI 300#...
									DXX				DIN Flange;D16:DIN PN16;DN25:DIN PN25...
									JXX				JIS Flange;J10K:JIS 10K;J20K:JIS 20K...
									TRC				Tri-clamp type(Sanitary connection)
									THR				Thread connection
<b>Body Material</b>									S4				SS304
									S6				SS316
<b>Structure</b>										S			Compact type with local display
										L			Remote display include bracket
<b>Power Supply</b>											0		24V DC
											1		220V AC

# Ultrasonic Gas Flow Meter



## Technical Data

<b>Medium</b>	No impurities medium with low flow speed
<b>Implementation Standard</b>	Measuring Natural Gas with Gas Ultrasonic Flowmeter (GBT 18604-2014)
<b>Verification Regulation</b>	The Verification Regulation of Ultrasonic Flowmeter (JJG1030-2007)
<b>Diameter</b>	DN50-DN300
<b>Body Material</b>	SS304
<b>Connection</b>	Flange Connection
<b>Flange Standard</b>	GB/T 9119-2010
<b>Nominal Pressure Rating</b>	1.6MPa

## Operation Condition

Calibration Condition	Calibration Device	Sonic Nozzle Calibration Device		
	Environment Condition	Ambient Temperature	20°C	Relative Humidity
Application Condition	Fluid Temperature	-20°C...+80°C		
	Ambient Temperature	-20°C...+80°C		
	Relative Humidity	5% ~ 90%		
	Atmospheric Pressure	86kPa ~ 106kPa		
	Fluid Pressure	≤ 1.6MPa		

## Flow Range

Diameter (mm)	Standard Flow Range (m³/h)
50	4 - 200
80	8 - 540
100	10 - 850
150	19 - 1900
200	34 - 3400
250	53 - 5300
300	76 - 7600
Accuracy	± 1.5% of Rate (Optional for ± 1.0% of Rate)